User Manual

PPC-6150/6170

Intel® Core i3,i5/Celeron 847E processor based microcomputer, with 15"/17" color TFT LCD display
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This warranty does not apply to any products which have been repaired or altered by persons other than repair personnel authorized by Advantech, or which have been subject to misuse, abuse, accident or improper installation. Advantech assumes no liability under the terms of this warranty as a consequence of such events.

Because of Advantech’s high quality-control standards and rigorous testing, most of our customers never need to use our repair service. If an Advantech product is defective, it will be repaired or replaced at no charge during the warranty period. For out-of-warranty repairs, you will be billed according to the cost of replacement materials, service time and freight. Please consult your dealer for more details.

If you think you have a defective product, follow these steps:

1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any onscreen messages you get when the problem occurs.

2. Call your dealer and describe the problem. Please have your manual, product, and any helpful information readily available.

3. If your product is diagnosed as defective, obtain an RMA (return merchandise authorization) number from your dealer. This allows us to process your return more quickly.

4. Carefully pack the defective product, a fully-completed Repair and Replacement Order Card and a photocopy proof of purchase date (such as your sales receipt) in a shippable container. A product returned without proof of the purchase date is not eligible for warranty service.

5. Write the RMA number visibly on the outside of the package and ship it prepaid to your dealer.
Declaration of Conformity

CE

This product has passed the CE test for environmental specifications when shielded cables are used for external wiring. We recommend the use of shielded cables. This kind of cable is available from Advantech. Please contact your local supplier for ordering information.

CE

This product has passed the CE test for environmental specifications. Test conditions for passing included the equipment being operated within an industrial enclosure. In order to protect the product from being damaged by ESD (Electrostatic Discharge) and EMI leakage, we strongly recommend the use of CE-compliant industrial enclosure products.

FCC Class A

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Technical Support and Assistance

1. Visit the Advantech web site at http://support.advantech.com where you can find the latest information about the product.
2. Contact your distributor, sales representative, or Advantech's customer service center for technical support if you need additional assistance. Please have the following information ready before you call:
   - Product name and serial number
   - Description of your peripheral attachments
   - Description of your software (operating system, version, application software, etc.)
   - A complete description of the problem
   - The exact wording of any error messages
Safety Instructions

1. Read these safety instructions carefully.
3. Disconnect this equipment from any AC outlet before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
4. For plug-in equipment, the power outlet socket must be located near the equipment and must be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a reliable surface during installation. Dropping it or letting it fall may cause damage.
7. The openings on the enclosure are for air convection. Protect the equipment from overheating. DO NOT COVER THE OPENINGS.
8. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
9. Position the power cord so that people cannot step on it. Do not place anything over the power cord.
10. All cautions and warnings on the equipment should be noted.
11. If the equipment is not used for a long time, disconnect it from the power source to avoid damage by transient overvoltage.
12. Never pour any liquid into an opening. This may cause fire or electrical shock.
13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
14. If one of the following situations arises, get the equipment checked by service personnel:
   - The power cord or plug is damaged.
   - Liquid has penetrated into the equipment.
   - The equipment has been exposed to moisture.
   - The equipment does not work well, or you cannot get it to work according to the user’s manual.
   - The equipment has been dropped and damaged.
   - The equipment has obvious signs of breakage.
15. DO NOT LEAVE THIS EQUIPMENT IN AN ENVIRONMENT WHERE THE STORAGE TEMPERATURE MAY GO BELOW -20°C (-4°F) OR ABOVE 60°C (140°F). THIS COULD DAMAGE THE EQUIPMENT. THE EQUIPMENT SHOULD BE IN A CONTROLLED ENVIRONMENT.
16. CAUTION: DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER, DISCARD USED BATTERIES ACCORDING TO THE MANUFACTURER’S INSTRUCTIONS.

The sound pressure level at the operator’s position according to IEC 704-1:1982 is no more than 70 dB (A).

DISCLAIMER: This set of instructions is given according to IEC 704-1. Advantech disclaims all responsibility for the accuracy of any statements contained herein.
Safety Precaution - Static Electricity

Follow these simple precautions to protect yourself from harm and the products from damage.

- To avoid electrical shock, always disconnect the power from your PC chassis before you work on it. Don’t touch any components on the CPU card or other cards while the PC is on.
- Disconnect power before making any configuration changes. The sudden rush of power as you connect a jumper or install a card may damage sensitive electronic components.

Power Warning

The power is only fit for areas with an altitude of 2000 M below.
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Chapter 1

General Information
This chapter gives background information on PPC-6150/6170 panel PC. Sections include:
- Introduction
- Specifications
- Dimensions
1.1 Introduction

Advantech PPC-6150/6170 are Intel Core i3/i5 processor based panel PCs with 15" and 17" color LCD respectively. They feature powerful computing capability, modular design and excellent connection performance, almost fit for any application. In addition, they are also humanized information machine, which is highly represented by the user-friendly interface. For example, they have two expansion slots, dual HDDs, Intel RAID support, and an isolated RS-232/422 /485 port. These functions greatly improve the product reliability, and are able to satisfy most users' needs.

1.2 Specifications

1.2.1 Specification Comparison

<table>
<thead>
<tr>
<th>Product</th>
<th>PPC-6150</th>
<th>PPC-6170</th>
</tr>
</thead>
<tbody>
<tr>
<td>LCD Specification</td>
<td>15” LCD</td>
<td>17” LCD</td>
</tr>
<tr>
<td>Display Type</td>
<td>15” TFT LCD (LED backlight)</td>
<td>17” TFT LCD (LED backlight)</td>
</tr>
<tr>
<td>Max. Resolution</td>
<td>1024 x 768</td>
<td>1280 x 1024</td>
</tr>
<tr>
<td>Color</td>
<td>262K</td>
<td>262K</td>
</tr>
<tr>
<td>dot matrix</td>
<td>0.297 x 0.297mm</td>
<td>0.264 x 0.264mm</td>
</tr>
<tr>
<td>Viewing Angle</td>
<td>80 (left), 80 (right), 80 (top), 80 (bottom)</td>
<td>85 (left), 85 (right), 80 (top), 80 (bottom)</td>
</tr>
<tr>
<td>Brightness</td>
<td>350 cd/m2</td>
<td>350 cd/m2</td>
</tr>
<tr>
<td>Contrast</td>
<td>700</td>
<td>1000</td>
</tr>
<tr>
<td>LCD Operation</td>
<td>-30 ~ 85°C</td>
<td>-30 ~ 85°C</td>
</tr>
<tr>
<td>Temperature</td>
<td>50,000 hours</td>
<td>50,000 hours</td>
</tr>
<tr>
<td>Weight</td>
<td>6.5 Kg (14.32 lb)</td>
<td>7.5 Kg (16.52 lb)</td>
</tr>
<tr>
<td>Dimensions</td>
<td>395.5 x 316.8 x 105.5 (mm)</td>
<td>442.0 x 362.0 x 113.5 (mm)</td>
</tr>
<tr>
<td></td>
<td>(15.6&quot; x 12.5&quot; x 4.15&quot;)</td>
<td>(17.4&quot; x 14.25&quot; x 4.47&quot;)</td>
</tr>
</tbody>
</table>
1.2.2 General Specifications

<table>
<thead>
<tr>
<th>CPU</th>
<th>Model No.</th>
<th>Frequency</th>
<th>Cache</th>
</tr>
</thead>
<tbody>
<tr>
<td>Core i5-3610ME</td>
<td>2.7 GHz</td>
<td>4 M</td>
<td></td>
</tr>
<tr>
<td>Core i3-3210ME</td>
<td>2.4 GHz</td>
<td>3 M</td>
<td></td>
</tr>
<tr>
<td>Celeron 847E</td>
<td>1.1 GHz</td>
<td>2 M</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chipset</th>
<th>Intel QM77</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Memory</th>
<th>One 204 pin SO-DIMM slot, up to 8 G DDR3 (1600 MHz) / DDRL (1333 MHz)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Storage 1</th>
<th>2.5&quot; SATA HDD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Storage 2</td>
<td>2.5&quot; SATA HDD (support Intel RAID function) (optional)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Network</th>
<th>2 x Gigabit Ethernet ports, support Intel AMT (GbE1- Intel 82579LM,GbE2–Intel 82583V)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>I/O Ports</th>
<th>4 x COM port: 1 x isolated RS-232/422/485; 3 x RS232</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 x GPIO/RS-232 (8 channels, TTL level)</td>
</tr>
<tr>
<td></td>
<td>3 x USB3.0 + 2 x USB2.0</td>
</tr>
<tr>
<td></td>
<td>2 x Gigabit Ethernet ports</td>
</tr>
<tr>
<td></td>
<td>1 x D-SUB VGA ports</td>
</tr>
<tr>
<td></td>
<td>1 x HDMI ports</td>
</tr>
<tr>
<td></td>
<td>1 x Line-out VGA, 1 x Mic-in port, 2 x 1 W speaker (built-in)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Expansion Slot</th>
<th>1 x PCI + 1 x PCIe x1 (optional)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 x PCIe x4 (available in the accessory box)</td>
</tr>
<tr>
<td></td>
<td>2 x PCIe x1 (optional)</td>
</tr>
<tr>
<td></td>
<td>2 x PCI (optional)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Additional Expansion Slot</th>
<th>1 x mini PCIe long card slot (support mSATA)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 x mini PCIe half long card slot</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>System</th>
<th>Windows XPE / Windows XP Pro / Windows Embedded Standard 7 / Windows 7</th>
</tr>
</thead>
</table>

1.2.3 Power Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>PPC-6150</th>
<th>PPC-6170</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power (i5-3610ME)</td>
<td>61 W (test system: Windows7 32bit)</td>
<td>65 W (test system: Windows7 32bit)</td>
</tr>
<tr>
<td></td>
<td>50 W (test system: Windows XP 32bit)</td>
<td>60 W (test system: Windows XP 32bit)</td>
</tr>
<tr>
<td>Power (i3-3210ME)</td>
<td>55 W (test system: Windows7 32bit)</td>
<td>55 W (test system: Windows7 32bit)</td>
</tr>
<tr>
<td></td>
<td>47 W (test system: Windows XP 32bit)</td>
<td>47 W (test system: Windows XP 32bit)</td>
</tr>
<tr>
<td>Power (Celeron 847E)</td>
<td>48 W (test system: Windows7 32bit)</td>
<td>53 W (test system: Windows7 32bit)</td>
</tr>
<tr>
<td>Output Power</td>
<td>150 W (Max.)</td>
<td></td>
</tr>
<tr>
<td>Input Voltage</td>
<td>100-240 Vac, 50/60 Hz, 4 A ~ 2 A</td>
<td></td>
</tr>
</tbody>
</table>
1.2.4 **Touchscreen Specifications**

<table>
<thead>
<tr>
<th>Type</th>
<th>5-wire resistive</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resolution</td>
<td>2048 x 2048</td>
</tr>
<tr>
<td>Light Transmission</td>
<td>81%+/-3%</td>
</tr>
<tr>
<td>Controller</td>
<td>COM interface (can be used as USB interface, use COM5 as controller source)</td>
</tr>
<tr>
<td>Touchscreen Lifecycle</td>
<td>36,000,000 times</td>
</tr>
</tbody>
</table>

1.2.5 **Environment Specifications**

<table>
<thead>
<tr>
<th>Operation Temperature</th>
<th>0 ~ 50° C (32 ~ 122° F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Storage Temperature</td>
<td>-20 ~ 60° C (-4 ~ 140° F)</td>
</tr>
<tr>
<td>Relative Temperature</td>
<td>10 ~ 95% @ 40° C (non-condensing)</td>
</tr>
<tr>
<td>Shock</td>
<td>10 G peak acceleration (11 msec duration)</td>
</tr>
<tr>
<td>Vibration</td>
<td>5 ~ 500 Hz 1 G RMS</td>
</tr>
</tbody>
</table>

1.2.6 **Certification Specifications**

<table>
<thead>
<tr>
<th>EMC</th>
<th>BSMI, CE, FCC Class A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Safety</td>
<td>CB, CCC, BSMI, UL</td>
</tr>
</tbody>
</table>

1.2.7 **IP**

<table>
<thead>
<tr>
<th>Front Panel IP Grade</th>
<th>IP65</th>
</tr>
</thead>
</table>
### Note 1:
PPC-6170's power test conditions are as follows (for reference only, powers differ from different peripheral configurations)

<table>
<thead>
<tr>
<th>Test Software</th>
<th>Test Configuration</th>
<th>Test System</th>
<th>Power (W)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Burn-in 7.0</td>
<td>Memory: Transcend DDR3 1600 SODIMM 8GBx1 HDD: Seagate ST250LT003 9YG141C-500 250GB SATA 2.5&quot; IO: COM Port RS232 loopback x5: USB3.0 device x5</td>
<td>i5-3610ME @2.70 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>i3-3120ME @2.4 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>i3-3120ME @2.4 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
</tbody>
</table>

### Note 2:
PPC-6150's power test conditions are as follows (for reference only, powers differ from different peripheral configurations)

<table>
<thead>
<tr>
<th>Test Software</th>
<th>Test Configuration</th>
<th>Test System</th>
<th>Power (W)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Burn-in 7.0</td>
<td>Memory: Transcend DDR3 1600 SODIMM 8GBx1 HDD: Seagate ST250LT003 9YG141C-500 250GB SATA 2.5&quot; IO: COM Port RS232 loopback x5: USB3.0 device x5</td>
<td>i5-3610ME @2.70 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>i3-3120ME @2.4 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td>i3-3120ME @2.4 GHz</td>
<td>Windows 7 32bit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Windows XP 32bit</td>
</tr>
</tbody>
</table>
1.3 Dimensions

PPC-6150:

Figure 1.1 PPC-6150 dimensions

Fixed VESA screw specification: M4; screw depth: 7.5 mm (Max).

Warning! Use suitable mounting apparatus to avoid risk of injury.
PPC-6170:

Figure 1.2 PPC-6170 dimensions

Fixed VESA screw specification: M4; screw depth: 7.5 mm (Max).

Warning! Use suitable mounting apparatus to avoid risk of injury.
System Installation & Setup

Sections include:
- Quick Installation Guide
- HDMI Specifications
- Install Memory
- Install ODD
- Install HDD
- Install MINI SATA and Wireless LAN Card
- Install Riser Card
- Panel Mount Bracket Installation
- Power Cable Bracket Installation
2.1 Quick Start Guide

Before you start to set up the panel PC, take a moment to become familiar with the locations and purposes of the controls, drives, connectors and ports, which are illustrated in the figures below.

When you place the panel PC upright on the desktop, its front panel appears as shown in Figure 2.1.

![Figure 2.1 Front panel](image)

1. Light sense
2. LAN LED
3. HDD LED
4. POWER LED

<table>
<thead>
<tr>
<th>Status</th>
<th>LAN LED</th>
<th>HDD LED</th>
<th>POWER LED</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>LAN1</td>
<td>LAN2</td>
<td></td>
</tr>
<tr>
<td>Power Off (S5)</td>
<td>Off</td>
<td>Off</td>
<td>Yellow</td>
</tr>
<tr>
<td>Power On (S0)</td>
<td>Green (working, blink)</td>
<td>Yellow (working, blink)</td>
<td>Green</td>
</tr>
</tbody>
</table>

Figure 2.1 Front panel
Red rectangle indicates VESA screw hole.
1. Air outlet
2. Antenna hole
3. Panel Mount Bracket hole (10 in PPC-6170, 8 in PPC-6150)
4. Slim type optical drive bay
5. Loudspeaker (dual)
6. Air inlet

Note!  Fixed VESA specification: M4; screw depth: 7.5 mm (Max).
I/O interfaces:

A: AC power
B: Power
C: 2 x USB 3.0, 2 x USB 2.0
D: Wire clasp
E: HDMI port
F: VGA port
G: 2 x Gigabit Ethernet ports
H: 2 x Expansion slots
I: Line out/Mic in
J: 1 x USB 3.0 interface
K: DIO / COM5 port (by swapping pin header)
K1: COM1(RS232,Pin9 supports 5 V/12 V output)
K2: COM2(RS232/422/485,with isolation)
K3: COM3(RS232,Pin9 supports 5 V/12 V output)
K4: COM4(RS232)

**Note!** Wire clasp dimension: 9 mm x 3.5 mm.
2.2 **HDMI Specifications**

1. When using HDMI interface, please purchase cables of above 9 mm long (see Figure 2.4), or imperfect contact may happen.

![Figure 2.4](image)

2. Please insert the cable by the right side. (See Fig 2.5)

![Figure 2.5](image)
2.3 Install Memory Card

1. Remove rear cover of the panel PC. (See Fig 2.6)

2. Remove the two screws of the riser card (see Fig 2.7), and pull out the card.
3. Remove all the screws in the reinforced board, including the three screws beside the fan (see Fig 2.8) and the one in I/O stop plate.

![Figure 2.8](image)

4. Remove the reinforced board. (see Fig 2.9)

![Figure 2.9](image)

5. Remove CPU fan cable and the 4 screws in CPU cooler and take out the CPU cooler.

![Figure 2.10](image)
6. Insert the memory card in the slot, and take out the thermal pads of CPU, QM77 and memory and stick them in the correct locations (see Fig 2.11), then install the CPU cooler to complete the memory installation.

![Figure 2.11](image)

2.4 Install ODD

1. Remove the four screws as shown in Fig 2.12, and take out the HDD2 bracket.

![Figure 2.12](image)
2. Take out ODD module, fix it onto the iron bracket, and connect the ODD cable to the corresponding interface. (See Fig 2.13)

Figure 2.13

2.5 Install HDD

2.5.1 Install HDD1:

1. Please follow the procedures 1-4 in Section 2.3.
2. Take down the HDD hold-down clamp. (See Fig 2.14)

Figure 2.14
3. Take down the HDD U type bracket. (See Fig 2.15)

![Figure 2.15](image1)

4. Take out the 4 screws, lock HDD onto the U type bracket (screws can be found in the accessory box, 4 x M3x4), and insert HDD cable into HDD module. (See Fig 2.16)

![Figure 2.16](image2)

5. Return to the original position. (See Fig 2.17)

![Figure 2.17](image3)
6. Connect HDD cable to the mainboard. (See Fig 2.18).

![Figure 2.18](image)

### 2.5.2 Install HDD2

1. Please follow the procedures 1-4 in Section 2.3.
2. Take out the U type bracket, 4 black washers, 4 transparent washers and 2 HDD hold-down clamps (with black foams attached). (See Fig 2.19)

![Figure 2.19](image)
3. Position the 8 washers as shown in Fig 2.20. Please make sure the transparent washer U card is fixed in the U iron bracket, or HDD may be damaged easily.

![Figure 2.20](image)

4. Take out 4 M3*4 screws, fix the HDD lock onto U type iron bracket, and insert the power cable. (See Fig 2.21)

![Figure 2.21](image)
5. Lock the hold-down clamp onto U type iron bracket with the 4 M3*4 screws, and fix the HDD onto HDD2 iron bracket.

![Figure 2.22](image)

Figure 2.22

6. Connect the HDD cable. (See Fig 2.23)

![Figure 2.23](image)

Figure 2.23
2.6 Install Mini SATA and Wireless Network Card

(The following installation procedures are only for professional technicists' reference. The screws needed in this process can be found in the accessory box.

1. Please follow the procedures in Section 2.3.
2. Untie USB cable, and then remove the cable and two screws in MIO mainboard.

Figure 2.24
3. Unplug the cables beside the IO as shown below, and remove the 2 hexagonal screws in VGA of I/O back plate. Then vertically pull out MIO board. (See Fig 2.25)
The steps to install the card are as follows. Please follow the corresponding steps to install.

Part A. Install MiNi SATA; Part B: Install wireless LAN long card; Part C. Install wireless LAN short card

2.6.1 Install MiNi SATA

1. Insert MiNi SATA card into PCIE slot, and fix it with two M2x 6. (See Fig 2.17)

Note! Wireless LAN long card and MiNi SATA slot share one slot. Users need to configure the port as Mini SATA by BIOS, please refer to "BIOS Configuration" chapter for the details.

![Figure 2.26](image)

2.6.2 Install Wireless LAN Long Card

1. First take down wireless LAN card antenna bracket. (See Fig 2.27)

![Figure 2.27](image)
2. Fixed the antenna onto the bracket. (See Fig2.28)

3. Lock the bracket with antenna onto M/B frame, the wiring method is shown as Fig 2.29.
The antenna receiver is locked onto the antenna terminal. (See Fig 2.30)
4. Take out two M2 X 6 screws from the accessory box, and insert the wireless LAN card into MIO-5290 CN28 slot.

**Note!** Long card and MiNi SATA slot share one slot. Users need to configure the port as PCIE by BIOS, please refer to “BIOS Configuration” chapter for the details.
5. Connect the antenna to wireless LAN card, the wiring method of the long card is shown as Fig 2.32.

2.6.3 Install Wireless LAN Short Card

1. Follow the procedures in Section 2.6.2, and install the antenna to the machine.
2. Take out one M2 X 6 screw from the accessory box, and lock the short card into MIO-5290 CN29 card slot. (See Fig 2.33)
3. Connect the antenna to wireless LAN card, the wiring method of wireless LAN card is shown as Fig 2.34.

![Figure 2.34](image)

4. Reinstall MIO mainboard, lock the screws and return back the cables according to Procedure 3-6, then check if all cables are correctly connected, which is shown as Fig 2.35, 2.36 and 2.37 respectively.

5. Lock the cooler onto MIO mainboard and connect the MIO fan cable. (See Fig 2.35)

![Figure 2.35](image)
6. Connect the USB cable. (See Fig 2.36)

![Figure 2.36](image)

7. Lock the reinforced board and connect the fan cable, and check if the left system fan cable is connected well. (See Fig 2.37)

![Figure 2.37](image)

8. Lock the reinforced board, riser card and rear cover to complete the installation.
2.7 Install Riser Card

(See the appendix for card image)

When using PCM-916, users need to configure PPCIEx1 interface as “PCIE x4” Mode.

When using PCM-917/918/920, users need to configure PPCIEx1 interface as “PCIE x1” Mode.

For PPCIE interface configuration, please refer to "PCIE Mode Selection (x1, x4)" in "BIOS Configuration" chapter.

1. Remove the rear cover of panel PC.
2. Insert the riser card into the slot, and lock the two screws. (See Figure 2.38)

---

3. Remove the card slot back plate, and insert the needed card (See Fig 2.33), then fixed the screws and return back the rear cover.

---

![Figure 2.38](image1)

![Figure 2.39](image2)
2.8 Panel Mount Bracket Installation

Please follow the figures below:

- Take out the plastic plugs around the machine by the tweezers.
- Put machine into the cabinet and prepare the wall mount brackets.
- Put the plastic plugs into hole according to the arrow and hook up machine.
- Lock screw and fixed machine.

Figure 2.40
2.9 Power Cable Bracket Installation

1. Insert the power cable into the power interface.

![Figure 2.41](image1)

2. Lock the power cable bracket onto the machine which is shown as the figure below. 2 M3X5 2 screws

![Figure 2.42](image2)

3. When using power bracket, please select the power cable with correct connector. The dimension of the bracket is shown as below:

![Height: 23mm](image3)
Chapter 3

Jumper Configuration

Sections include:
- Jumper & Connectors
- Peripheral COM Port & DIO Switch and Pin Definitions
- Peripheral DIO and COM5 Port Switch
- Touchscreen Control Source Configuration
3.1 Jumper & Connectors

3.1.1 PCM-8207

---

**Connectors** | **Functions**
---|---
CN2 | ATX POWER
SYSFAN2 | 3PIN FAN
CN4/CN5 | SATA POWER
CN33 | LED driver board
CN8 | Backlight enable
CN37 | USB for touch
CN10 | Light sense
CN59 | COM5 (RS232, default for Touch)
CN12 | DIO
CN13 | LCD size select
CN17 | Touch
CN18 | LPT Port
CN21 | Speaker
CN20 | Audio
CN19 | Pin9 power select (COM1&COM3)
JP1&JP2 | Touch source select
PPCIE1 | PCIeX4 (non standard)
### CN13 Images LCD Selection

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>LCD Selection</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1-2)</td>
<td>P1</td>
<td>17” LCD</td>
</tr>
<tr>
<td>(3-4)</td>
<td>P2</td>
<td>15” LCD</td>
</tr>
</tbody>
</table>

![Image P1](image1.png) ![Image P2](image2.png)

### CN19 Images COM1/COM3 Pin9 Power Selection

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>COM1/COM3 Pin9 Power Selection</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1-3) (2-4) (Default)</td>
<td>P3</td>
<td>RI</td>
</tr>
<tr>
<td>(5-7)</td>
<td>P4</td>
<td>5 V (COM2 Pin9) (+/-10%, maximum 0.5 A)</td>
</tr>
<tr>
<td>(7-9)</td>
<td>P5</td>
<td>12 V (COM1 Pin9) (+/-10%, maximum 0.25 A)</td>
</tr>
<tr>
<td>(6-8)</td>
<td>P6</td>
<td>5 V (COM2 Pin9) (+/-10%, maximum 0.5 A)</td>
</tr>
<tr>
<td>(8-10)</td>
<td>P7</td>
<td>12 V (COM2 Pin9) (+/-10%, maximum 0.25 A)</td>
</tr>
</tbody>
</table>

![Image P3](image3.png) ![Image P4](image4.png) ![Image P5](image5.png) ![Image P6](image6.png) ![Image P7](image7.png)

### JP1&JP2 Images Touch Source Selection

<table>
<thead>
<tr>
<th>Images</th>
<th>Touch Source Selection</th>
</tr>
</thead>
<tbody>
<tr>
<td>COM Port (default)</td>
<td>USB interface</td>
</tr>
</tbody>
</table>

![Image P8](image8.png) ![Image P9](image9.png)
3.1.2 MIO-5290

Figure 3.2 MIO-5290 front view

Figure 3.3 MIO-5290 rear view
## Connectors Functions

<table>
<thead>
<tr>
<th>Connectors</th>
<th>Functions</th>
</tr>
</thead>
<tbody>
<tr>
<td>CN12</td>
<td>Memory</td>
</tr>
<tr>
<td>CN7/CN8</td>
<td>SATA</td>
</tr>
<tr>
<td>CN9</td>
<td>Audio</td>
</tr>
<tr>
<td>CN3</td>
<td>Backlight enable</td>
</tr>
<tr>
<td>CN1</td>
<td>Power button</td>
</tr>
<tr>
<td>J1</td>
<td>Clear CMOS</td>
</tr>
<tr>
<td>J2</td>
<td>ATX&amp;AT select</td>
</tr>
<tr>
<td>CN11</td>
<td>LED board</td>
</tr>
<tr>
<td>FAN1</td>
<td>CPU FAN</td>
</tr>
<tr>
<td>FAN2</td>
<td>Power FAN</td>
</tr>
<tr>
<td>CN18</td>
<td>ATX 4PIN 12V POWER</td>
</tr>
<tr>
<td>CN14</td>
<td>LVDS</td>
</tr>
<tr>
<td>J3</td>
<td>LVDS Power select</td>
</tr>
<tr>
<td>J4</td>
<td>DDR3 POWER select</td>
</tr>
<tr>
<td>CN13</td>
<td>USB</td>
</tr>
<tr>
<td>CN28</td>
<td>Full Mini PCIE or Mini SATA (Selected by BIOS)</td>
</tr>
<tr>
<td>CN29</td>
<td>Half Mini PCIE</td>
</tr>
</tbody>
</table>

### J1 Images For Clear CMOS

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>Functions</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1-2) P10</td>
<td></td>
<td>Keep CMOS (Default)</td>
</tr>
<tr>
<td>(2-3) P11</td>
<td></td>
<td>Clear CMOS</td>
</tr>
</tbody>
</table>

### J2 Images For ATX & AT Select

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>Functions</th>
</tr>
</thead>
<tbody>
<tr>
<td>On(1-2) P12</td>
<td></td>
<td>AT mode</td>
</tr>
<tr>
<td>OFF(1-2) P13</td>
<td></td>
<td>ATX mode (Default)</td>
</tr>
</tbody>
</table>

### J3 Images For LVDS Power Select

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>Functions</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1-3) P14</td>
<td></td>
<td>15&quot;LCD mode</td>
</tr>
<tr>
<td>(3-5) P15</td>
<td></td>
<td>17&quot;LCD mode</td>
</tr>
</tbody>
</table>
3.2 External COM PORT & DIO Switch and PIN Definition

(Open the rear cover before configuration)

<table>
<thead>
<tr>
<th>Configuration</th>
<th>Images</th>
<th>For DDR3 Power Select</th>
</tr>
</thead>
<tbody>
<tr>
<td>On (1-2)</td>
<td>P15</td>
<td>DDR3L mode</td>
</tr>
<tr>
<td>OFF (1-2)</td>
<td>P16</td>
<td>DDR3 mode (Default)</td>
</tr>
</tbody>
</table>

Figure 3.4 COM ports

K: DIO / COM5 port (by swapping pin header)
K1: COM1(RS232, pin9 supports 5 V/12 V output)
K2: COM2(RS232/422/485, with isolation)
K3: COM3(RS232, pin9 supports 5 V/12 V output)
K4: COM4 (RS232)
COM2:
1. The operation mode can be either RS232/422/485, selected by BIOS. (For details, please refer to "232/422/485 COM PORT" in "BIOS Configuration" chapter.
2. This port is designed with isolation function (1000 VDC).

DIO:
1. Operation voltage 5 V+/-10%.
2. 8 bit parallel input and output port.
3. Control signal is SMBUS.

External COM PORT & DIO PIN definition:

<table>
<thead>
<tr>
<th>Pins</th>
<th>RS232</th>
<th>RS422</th>
<th>RS485</th>
<th>DIO</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>DCD</td>
<td>422_TXD-</td>
<td>485_Data-</td>
<td>GND</td>
</tr>
<tr>
<td>2</td>
<td>RXD</td>
<td>422_TXD+</td>
<td>485_Data+</td>
<td>GPIO4</td>
</tr>
<tr>
<td>3</td>
<td>TXD</td>
<td>422_RXD+</td>
<td></td>
<td>GPIO0</td>
</tr>
<tr>
<td>4</td>
<td>DTR</td>
<td>422_RXD-</td>
<td></td>
<td>GPIO5</td>
</tr>
<tr>
<td>5</td>
<td>GND</td>
<td>GND</td>
<td></td>
<td>GPIO1</td>
</tr>
<tr>
<td>6</td>
<td>DSR</td>
<td></td>
<td></td>
<td>GPIO6</td>
</tr>
<tr>
<td>7</td>
<td>RTS</td>
<td></td>
<td></td>
<td>GPIO2</td>
</tr>
<tr>
<td>8</td>
<td>CTS</td>
<td></td>
<td></td>
<td>GPIO7</td>
</tr>
<tr>
<td>9</td>
<td>RIC</td>
<td></td>
<td></td>
<td>GPIO3</td>
</tr>
</tbody>
</table>
3.3 External Port DIO and COM5 Switch

1. Configure the external port as DIO (default).

Figure 3.5
2. Configure the external port as COM5. (See Fig 3.6)
   a. Configure JP1 and JP2 as shown in Fig 3.6. (This configuration will change touchscreen's control source as USB, and the system needs to reinstall touchscreen driver.)

   ![Figure 3.6](image)

   Figure 3.6

   b. Connect the cable to COM5. (See Fig 3.7)

   ![Figure 3.7](image)

   Figure 3.7
3.4 Touchscreen Control Source Configuration

(Open the rear cover first)

1. Use COM5 port to control touchscreen. (Default)
   Take down DIO cable, and configure JP&JP2 as shown in Fig 3.8, then insert the DIO cable.

![Figure 3.8](image)

2. Use USB to control touchscreen.
   Take down DIO cable, and configure JP&JP2 as shown in the figure below, then insert the DIO cable.

![Figure 3.9](image)
Chapter 4

Software Configuration

Sections include:
- Install Drivers
- BIOS Setup Program
4.1 Install Divers

When first using the system, users need to set up corresponding drivers, in order to ensure all functions are normal. Please take out the CD-ROM from the accessory box and open it in the system, the below folder will be shown:

![Folder Contents]

**Figure 4.1 Divers in the CD-ROM**

All needed drivers are included in the CD-ROM, both Windows 7 and Windows XP systems can be used in all drivers except VGA.

Intel RAID_AHCI: All drivers needed to install during RAID assembly

PPC Backlight Adjustment Tool: Customers can use this program to adjust the LCD brightness in the system to optimize the display effect. For details please refer to “User manual” in this folder.

User manual: E-record of the user manual for this machine.

Please follow the instructions to install the drivers. The drivers in the accompanied CD-ROM may not be the latest version, if needed, please find it at:

http://www.advantech.com.cn/
4.2 BIOS Setup

4.2.1 Enter BIOS

Start the computer and press "Delete" key to enter BIOS. Press "F4" to save and exit after any configuration, or the configuration won't be saved in BIOS.
4.2.2 ATX & AT Mode Setup

1. Select “PCH-IO Configuration” under “Chipset”.

2. Configure “Restore AC Power Loss” as “Power On”.

![Chipset Configuration Screenshot](image1)

![Chipset Configuration Screenshot](image2)
4.2.3 Display Brightness Adjustment

Select "Chipset" under "Brightness Control".

A. Manual Adjustment Mode

"LCD Brightness Control" is configured as "Manual Mode" by default. Select "Brightness Manual Control" under "Brightness Control", and there will be 6 options:
B. Auto Sensor Adjustment Mode

“LCD Brightness Control” is configured as "Dynamic Mode", that is, auto sensor adjustment mode.

Then the machine will automatically adjust the LCD brightness from sensor points.

4.2.4 COM 232/422/485 Port

1. Select “Advanced” under “Super IO Configuration”.

---

![Image of the Aptio Setup Utility interface with the LCD Brightness Control settings and COM port configuration options.]
2. Then Select “Serial Port 2 Configuration”.

3. Then you can select the operation mode of COM2 by "Serial Port2 Mode".
4.2.5 **MiniPCIE & MiniSATA Configuration Method**

1. Select "Chipset" under "PCH-IO Configuration".

2. Then select "MINI Card/M-SATA".
3. Enter and select MINI PCIe type.
   Mini Card: CN28 is of Mini PCIe interface.
   M-SATA: CN28 is of Mini SATA interface.

4.2.6 PCIe Mode Select (x1, x4)

1. Select "Chipset" under "PCIE Port Configuration".
2. Enter and select PCIE mode as x1 or x4.
   PCIE X1: PPCIEX1 interface includes 4 PCIEx1 interface. (Users need to set this mode when using PCM-917/918/920)
   PCIE X4: PPCIEX1 interface includes 1 PCIEx4 interface. (Users need to set this mode when using PCM-916)

4.2.7 RAID Function Configuration

1. Select "SATA Configuration" under "Advanced".
2. Then select “RAID” in “SATA Mode Selection”.

<table>
<thead>
<tr>
<th>SATA Mode Selection</th>
<th>IDE</th>
<th>RAID</th>
<th>Determines how SATA controller(s) operate.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Serial ATA Port 0</td>
<td>Empty</td>
<td>ST250LT008-BYG (250.0)</td>
<td></td>
</tr>
<tr>
<td>Serial ATA Port 1</td>
<td>Empty</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Serial ATA Port 2</td>
<td>Empty</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 4.2.8 PCIE/RI Wakeup

1. Select “Chipset” under “PCH-IO Configuration”.

---

Chapter 4
Software Configuration
2. Select “Wake on PCIE/RI” as “Enabled” under “PCH-IO Configuration”.

3. Open wake on LAN function in the system.
   A. Open wake on LAN function in Windows 7.
   Right click “Computer” and select “Manage” to enter management interface, then select “Device Manager”.

![Image of the management interface showing the Device Manager option selected]
Select “Network adapters”, and 2 network devices will appear.
Select any device with wake on LAN function, and right click to select “Properties”.

Select “Power Management”, and remember to check “Wake on Magic Packet” and “Wake on Magic Packet from power off state”.
B. Open wake on LAN function in windows XP.
Right click “Computer” and select “Manage” to enter management interface, then select “Network adapters”, and 2 network devices will appear.

Select any device with wake on LAN function, and right click to select “Properties”.

![Computer Management interface with Network adapters and properties selected]
Select “Power Management”, and remember to check “Wake on Magic Packet” and “Wake on Magic Packet from power off state”.
Appendix A

PCI/PCIE (Images) &
Dual HDD RAID
Function
Configuration
A.1 PCI/PCIE (Images)

PCM-916 1-PCIEX4 slot (in the accessory box)

PCM-917 2-PCIEX1 slot (optional)

PCM-918 2-PCI32 slot (optional)

PCM-920 1-PCIEX1&1-PCI32 slot (default)
The total current load provided by the expansion slot is as follows:

<table>
<thead>
<tr>
<th>Voltage</th>
<th>Current</th>
</tr>
</thead>
<tbody>
<tr>
<td>12 V</td>
<td>2 A</td>
</tr>
<tr>
<td>5 V</td>
<td>2 A</td>
</tr>
<tr>
<td>3.3 V</td>
<td>3 A</td>
</tr>
<tr>
<td>-12 V</td>
<td>100 mA</td>
</tr>
</tbody>
</table>

Total output voltage of 12 V, 5 V and 3.3 V can not exceed 25 W.

### A.2 Dual HDD RAID

#### A.2.1 Windows XP Dual HDD RAID System Installation Procedures

1. Enter BIOS and set SATA mode as RAID.
2. Please press “Ctrl+I” to enter RAID screen during bootup.

![RAID Configuration Utility](image1.png)

![RAID Configuration Utility](image2.png)
3. Select “Create RAID Volume” to create RAID. Users can choose RAID0 or RAID1 mode here.

4. Select “Create Volume” after mode configuration, and you’ll be reminded that RAID HDD data will be erased. Press “Y” to confirm selecting RAID mode.
5. Select “Exit” and press “Y” to exit the screen.

6. Then it will boot from CD-ROM. Press “F6” to wait loading RAID driver.
7. You can press “S” to select the driver when “loading driver” appears. Please select “Intel (R) Mobile Express Chipset SATA RAID Controller” and press “Enter” to continue.
8. Press “Enter” to continue.

9. Press “Enter” to prepare installing system.
10. Press “F8” to agree starting installation.

11. It will appear the total HDD size after RAID configuration, then you can create partition by your favorite.
12. Finally wait until copying all files, and complete the installation according to the instructions.

A.2.2 Windows 7 Dual HDD RAID System Installation Procedures

The preparation procedures of Windows 7 installation is the same as that of Windows XP. Users need to configure dual HDD as RAID mode and then start installation. It will continue introducing from the above step 5 here.

1. Continue with Step 5, boot from CD-ROM, and continue installation according to the instructions. It will appear the HDDs with RAID successfully configured.
2. You can create partition by your favorite and continue installation.

3. Click "Next" to continue and complete the installation.
www.advantech.com

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