ADAM-2000 Series

Wireless Sensor Network Data Acquisition Modules
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Product Warranty (2 years)

Advantech warrants to you, the original purchaser, that each of its products will be free from defects in materials and workmanship for two years from the date of purchase.

This warranty does not apply to any products which have been repaired or altered by persons other than repair personnel authorized by Advantech, or which have been subject to misuse, abuse, accident or improper installation. Advantech assumes no liability under the terms of this warranty as a consequence of such events.

Because of Advantech’s high quality-control standards and rigorous testing, most of our customers never need to use our repair service. If an Advantech product is defective, it will be repaired or replaced at no charge during the warranty period. For out-of-warranty repairs, you will be billed according to the cost of replacement materials, service time and freight. Please consult your dealer for more details.

If you think you have a defective product, follow these steps:

1. Collect all the information about the problem encountered. (For example, CPU speed, Advantech products used, other hardware and software used, etc.) Note anything abnormal and list any onscreen messages you get when the problem occurs.

2. Call your dealer and describe the problem. Please have your manual, product, and any helpful information readily available.

3. If your product is diagnosed as defective, obtain an RMA (return merchandise authorization) number from your dealer. This allows us to process your return more quickly.

4. Carefully pack the defective product, a fully-completed Repair and Replacement Order Card and a photocopy proof of purchase date (such as your sales receipt) in a shippable container. A product returned without proof of the purchase date is not eligible for warranty service.

5. Write the RMA number visibly on the outside of the package and ship it prepaid to your dealer.
Declaration of Conformity

FCC

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

CE

This product has passed the CE test for environmental specifications when shielded cables are used for external wiring. We recommend the use of shielded cables. This kind of cable is available from Advantech. Please contact your local supplier for ordering information.

CE

This product has passed the CE test for environmental specifications. Test conditions for passing included the equipment being operated within an industrial enclosure. In order to protect the product from being damaged by ESD (Electrostatic Discharge) and EMI leakage, we strongly recommend the use of CE-compliant industrial enclosure products.

Technical Support and Assistance

1. Visit the Advantech web site at www.advantech.com/support where you can find the latest information about the product.
2. Contact your distributor, sales representative, or Advantech's customer service center for technical support if you need additional assistance. Please have the following information ready before you call:
   - Product name and serial number
   - Description of your peripheral attachments
   - Description of your software (operating system, version, application software, etc.)
   - A complete description of the problem
   - The exact wording of any error messages
Warnings, Cautions and Notes

**Warning!** Warnings indicate conditions, which if not observed, can cause personal injury!

**Caution!** Cautions are included to help you avoid damaging hardware or losing data. e.g.

*There is a danger of a new battery exploding if it is incorrectly installed. Do not attempt to recharge, force open, or heat the battery. Replace the battery only with the same or equivalent type recommended by the manufacturer. Discard used batteries according to the manufacturer’s instructions.*

**Note!** Advantech reserves the right to change this manual at any time without notice.

Document Feedback

To assist us in making improvements to this manual, we would welcome comments and constructive criticism. Please send all such - in writing to: support@advantech.com

Packing List

Before setting up the system, check that the items listed below are included and in good condition. If any item does not accord with the table, please contact your dealer immediately.

- 1x ADAM-2000 Series Device
- 1x 2dBi Antenna (ADAM-2520Z, ADAM-2510Z, ADAM-2051PZ and ADAM-2017PZ only)
- 2 x Mounting Kits
- 1x CD

Safety Instructions

1. Read these safety instructions carefully.
3. Disconnect this equipment from any AC outlet before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
4. For plug-in equipment, the power outlet socket must be located near the equipment and must be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a reliable surface during installation. Dropping it or letting it fall may cause damage.
7. The openings on the enclosure are for air convection. Protect the equipment from overheating. DO NOT COVER THE OPENINGS.
8. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
9. Position the power cord so that people cannot step on it. Do not place anything over the power cord.
10. All cautions and warnings on the equipment should be noted.
11. If the equipment is not used for a long time, disconnect it from the power source to avoid damage by transient overvoltage.
12. Never pour any liquid into an opening. This may cause fire or electrical shock.
13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel.
14. If one of the following situations arises, get the equipment checked by service personnel:
   15. The power cord or plug is damaged.
   16. Liquid has penetrated into the equipment.
   17. The equipment has been exposed to moisture.
   18. The equipment does not work well, or you cannot get it to work according to the user's manual.
   19. The equipment has been dropped and damaged.
   20. The equipment has obvious signs of breakage.
21. DO NOT LEAVE THIS EQUIPMENT IN AN ENVIRONMENT WHERE THE STORAGE TEMPERATURE MAY GO BELOW -40°C (-40°F) OR ABOVE 85°C (185°F). THIS COULD DAMAGE THE EQUIPMENT. THE EQUIPMENT SHOULD BE IN A CONTROLLED ENVIRONMENT.
22. CAUTION: DANGER OF EXPLOSION IF BATTERY IS INCORRECTLY REPLACED. REPLACE ONLY WITH THE SAME OR EQUIVALENT TYPE RECOMMENDED BY THE MANUFACTURER, DISCARD USED BATTERIES ACCORDING TO THE MANUFACTURER'S INSTRUCTIONS.
23. The sound pressure level at the operator's position according to IEC 704-1:1982 is no more than 70 dB (A).

**DISCLAIMER:** This set of instructions is given according to IEC 704-1. Advantech disclaims all responsibility for the accuracy of any statements contained herein.

**Safety Precaution - Static Electricity**

Follow these simple precautions to protect yourself from harm and the products from damage.

Disconnect power before making any configuration changes. The sudden rush of power as you connect a jumper or install a card may damage sensitive electronic components.
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Chapter 1

Understanding Your System
1.1 Introduction

ADAM-2000 series is the wireless solution of the ADAM families and integrates the IEEE 802.15.4 standard, I/O and Sensor technologies known as Wireless Sensor Network. Different from the wired solution, the flexible network capability makes it easy to extend or construct a cost-effective distributed monitoring system for variety of applications. Through popular industrial Modbus protocol, the ADAM-2000 can be integrated into any HMI and SCADA system. The low-power consumption design also makes it possible for standalone applications with batteries. The sensor embedded design provides compact size for specified application. With the ADAM-4000 and ADAM-6000, the ADAM provides the total solutions of remote I/O. Please refer to Figure 1-1 for a brief overview of the ADAM-2000 system architecture.
1.1.1 IEEE 802.15.4 Wireless Standard

IEEE 802.15.4 is a wireless standard defined as Low Rate Wireless Personal Area Network (LR-WPAN) or usually called Wireless Personal Area Network (WPAN) instead. It is designed for low-power consumption and robust wireless communication, especially for small data packet applications, such as sensor, I/O and etc. IEEE 802.15.4 is a low data rate, low power consumption, low cost, wireless networking protocol targeted towards automation and remote control applications. It is expected to provide low cost and low power connectivity for equipment that needs battery life as long as several months to several years but does not require data transfer rates as high as those enabled by Bluetooth. The IEEE 802.15.4 standard only defines the PHY and MAC layers. The working RF are 868MHz for EU, 918MHz for USA and 2.4GHz for World Wide.

<table>
<thead>
<tr>
<th>Feature(s)</th>
<th>IEEE 802.11b</th>
<th>Bluetooth</th>
<th>IEEE 802.15.4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data Rate</td>
<td>11Mbps</td>
<td>1Mbps</td>
<td>250Kbps</td>
</tr>
<tr>
<td>Power Consumption</td>
<td>Hours (High)</td>
<td>Days</td>
<td>Years (Low)</td>
</tr>
<tr>
<td>Connection</td>
<td>Very Complex</td>
<td>Complex</td>
<td>Simple</td>
</tr>
<tr>
<td>Connection Speed</td>
<td>Up to 3 seconds</td>
<td>Up to 10 seconds</td>
<td>30ms</td>
</tr>
<tr>
<td>Extendibility</td>
<td>Roaming possible</td>
<td>No</td>
<td>Yes</td>
</tr>
<tr>
<td>Reliability</td>
<td>Low</td>
<td>High</td>
<td>High</td>
</tr>
</tbody>
</table>

1.1.2 Wireless Sensor Network

The Wireless Sensor Network is based on the IEEE 802.15.4 standard and inherits all the characteristics. Coordinator, Router and End Device (or called End Node) are the basic components to perform the PAN.

A coordinator is the data collection center in a PAN and also plays as a gateway to transfer and translate wireless data to other interfaces, such as RS-232, RS-485, Ethernet and so on.

A router is a wireless repeater to enhance the wireless signal and a wireless router to select optimized path for wireless communication between coordinator and end nodes.

An end node is a wireless remote I/O for data acquisition. The data acquires from sensors or devices can be transmitted through it. The end node can communicate with coordinator directly or via a router to coordinator.

As traditional network, the Wireless Sensor Network provides the star, tree and mesh topologies for various applications.
1.1.3 Low-power Consumption and Battery-Powered Design

ADAM-2000 is designed as a standalone device for applications that require long-time operation without maintenance. Therefore power consumption taken into consideration during its design. The ADAM-2000 not only follows the IEEE 802.15.4 standard for low-power consumption wireless communication, but also optimizes the peripheral HW and FW design to achieve the uA-level power consumption: making it capable of being powered using 2 AA batteries.

**Note!**

1. When Device adopts batteries for main power source, long network disconnection or association fail which will cause device into network reassociation mechanism then sharply reduce battery life.

2. For the choice of battery, we suggest Energizer L91 Ultimate Lithium AA battery.

1.1.4 Sensor Embedded Design

Sensor embedded design makes the ADAM-2000 even better in some specified and compact applications. The ADAM-2031Z integrates a temperature and a humidity sensor. The module is suitable for building automation, Green-house, environment applications which require the specified sensors. With the batteries installed into the ADAM-2031Z no extra wiring is required to power the module.

1.1.5 Wireless Signal Indicator

There are LEDs in the front of the panel to display the status of device. The LEDs can indicate the device’s status, wireless signal strength, battery power level and error conditions. With the LEDs, users can easily check the status of the ADAM-2000 by pressing a button on the side of the ADAM-2000.

1.1.6 Industrial Standard Modbus Protocol

Modbus is an industrial standard serial communication protocol, and a commonly available way of connecting industrial electronic devices. Modbus allows for communication between many devices connected to the same network. Modbus RTU is used in serial communication and makes use of a compact binary representation of the data for protocol communication. The RTU format follows the commands/data with a cyclic redundancy check checksum as an error check mechanism to ensure the reliability of data.

1.1.7 SCADA Software Support

ADAM-2000 supports industrial standard Modbus protocol and can be integrated into Advantech HMI- WOP, SCADA - WebAccess and 3rd party HMI. With the different ADAM-2000 modules, it is able to acquire signal from digital input, analog input, temperature, humidity and concentration then the signals can be apply to your application.

1.1.8 Advantech Software Alignment

As with all other ADAM devices, the ADAM-2000 series is integrated into the AdamA-pax .NET Utility, therefore users will have an identical user experience. With the powerful Advantech software, only a few steps are required to search and configure the ADAM-2000 series.
1.2 Specifications

1.2.1 ADAM-2000 Series Hardware Specification

- IEEE Standards: IEEE 802.15.4
- Modulation Type: OQPSK
- Frequency Band: 2.4GHz ~ 2.4835GHz
- Channels: 11 - 26
- RF Data Rate: 250 kbps
- Transmit Power: 3dBm (1.6mW), 15dBm(20mW) & 19dBm(79mW)
- Receiver Sensitivity: -97 dBm
- Transmission Power:
  - ADAM-2031Z, ADAM-2051Z: 3 ± 1dBm
  - ADAM-2017PZ: 15 ± 1dBm
  - ADAM-2051PZ, ADAM-2510Z, ADAM-2520Z: 19 ± 1dBm
- Outdoor Range (Line of Sight *):
  - ADAM-2031Z, ADAM-2051Z: 110m
  - ADAM-2017PZ, ADAM-2051PZ, ADAM-2510Z, ADAM-2520Z: 1000m
- Topology: Star/Tree/Mesh
- Range Extenders: Maximum 5 Hops
- Operating Temperature Range: -20°C ~ 70°C (-4°F ~ 157.9°F)
- Operating Temperature Range (Battery Powered): 0°C ~ 50°C (32°F~122°F)
- Storage Temperature: -40°C ~ 85°C (-40°F~185°F)
- Operation Humidity: 20% ~ 95%
- Storage Humidity: 0% ~ 95%

*Note! *Outdoor Range is estimated with line of sight. The real transmitting distance would be affected by the environment of application site. Please perform site survey to determine the set up range of wireless network.
1.2.2 LED Status

There are four types of LED status on the front panel of ADAM-2000 series.
1. Ext PWR: Green LED
2. Error: Red LED
3. Status: Yellow LED
4. Level Index: 4x Amber LEDs

![Figure 1.3 LED Indicators](image)

<table>
<thead>
<tr>
<th>Name</th>
<th>Color</th>
<th>LED Status</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ext PWR</td>
<td>Green</td>
<td>On</td>
<td>External/USB Power Input</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>No External/USB Power Input</td>
</tr>
<tr>
<td>Error</td>
<td>Red</td>
<td>Blinking</td>
<td>Network Connecting</td>
</tr>
<tr>
<td></td>
<td></td>
<td>On</td>
<td>Error, refer to Appendix B for more information</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>No error</td>
</tr>
<tr>
<td>Status</td>
<td>Yellow</td>
<td>On</td>
<td>Initial Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>Normal Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Blinking</td>
<td>Configure Pairing ID (Initial Mode)</td>
</tr>
<tr>
<td>Level Index</td>
<td>Amber</td>
<td>On</td>
<td>Pair ID</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off</td>
<td>No LQI / Battery Level</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Blinking</td>
<td>LQI Level and Battery Level</td>
</tr>
</tbody>
</table>
1.2.3 Wireless Communication Range

Thought the wireless technology brings the advantage of flexibility, cost-effective wiring and easy deployment, but users must understand its limitations to enjoy the benefits of the wireless technology.

The Link Quality Indicator (LQI) of the ADAM-2000 displays how the facts below affect the wireless signal. Its indicator represents the Received Signal Strength Indication (RSSI) and the retransmission times of a packet. The better the LQI, the better the wireless data packet transmission quality. The limitation of the wireless communication range depends on following factors:

<table>
<thead>
<tr>
<th>Transmission power</th>
<th>Receiver sensitivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Interference</td>
<td>Line of Sight</td>
</tr>
<tr>
<td>Antenna Performance</td>
<td>Shelter</td>
</tr>
<tr>
<td>Altitude above Ground</td>
<td>Free Space Loss</td>
</tr>
</tbody>
</table>

1.2.3.1 Line of Sight

The distance of each node is defined as the clear path between the antennas which known as line of sight. Anything within the path will interrupt the radio transmission that interference the communication. Beware of the trees, buildings, moving objects, or other obstacles in between the antennas.
1.2.3.2 Multi-path and Reflection of Signal

When the modules used in indoor place, beware of the signal reflection. The reflection can help the signal cross the obstacle. It can also generate the multi-paths which will also cause signal attenuation. This is the reason why the transmission distance may be reduced in indoor place.

1.2.3.3 Distance between Different Types of Modules

Following figure demonstrate the transmission distance between each type of modules. The distance between the modules with power amplifier can be around 1000m under clear line of sight. But if the module without power amplifier is used here, the distance will be restricted by the power of the antenna of the module. So the path will be around 110m.
1.2.3.4 ADAM-2000 Antenna Pattern

The antenna of the modules with power amplifier uses the Omni-directional antenna. Its antenna pattern looks like a doughnut as the figure on the left below. The cross-sectional view of the antenna pattern is on the right below. The plane vertical to antenna has stronger signal, but the region on or under the antenna has lower signal. The modules including: ADAM-2520Z, ADAM-2510Z, ADAM-2017PZ, and ADAM-2051PZ.

The modules without power amplifier use a build-in antenna inside the module. The build-in antenna is shown as a white bar on the left figure below. Its antenna pattern is also looks like a doughnut which vertical to antenna. The modules including: ADAM-2031Z and ADAM-2051Z.

For improving better performance of signal, user may need to adjust the angle of the antenna to change the antenna pattern. Beware of the relationship of the angle between position of router and end-devices.

The transmission distance of the modules is defined under the condition of clear line of sight. Following are the top view of antenna. The modules with power amplifier has less than 1000 m distance as the figure on the left, and the modules without power amplifier are less than 110 m.
1.2.4 Selecting Topology

Usually, when building a network solution, the user has to take into consideration the topology that will be used since different topologies have different characteristics. The ADAM-2000 series provides start, tree and mesh topologies. No further configuration is required, the ADAM-2000 series will automatically associate the network by the locations of the ADAM-2000 series units. Users may select the correct topology and install ADAM-2000s for their application systems. The topology is depend on the number and the position of routers. See the image below and Table 1.3 provide the illustrations and characteristics comparison table of the three topologies.

![Topology Diagram](image)

<table>
<thead>
<tr>
<th>Topology</th>
<th>Star</th>
<th>Tree</th>
<th>Mesh</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Consumption</td>
<td>Low</td>
<td>Medium</td>
<td>High</td>
</tr>
<tr>
<td>Installation Fee</td>
<td>Low</td>
<td>Medium</td>
<td>High</td>
</tr>
<tr>
<td>Network Coverage</td>
<td>Small</td>
<td>Large</td>
<td>Large</td>
</tr>
<tr>
<td>Network Capability</td>
<td>Small</td>
<td>Large</td>
<td>Large</td>
</tr>
</tbody>
</table>
1.3 Dimensions

Figure 1.4 ADAM-2000 Series Dimensions
1.4  **Mounting**
ADAM-2000 series modules are designed as compact units and are allowed to be installed in the field site with the following methods.

1.4.1  **Panel Mounting**
Each ADAM-2000 Module is packed with a plastic panel mounting bracket. Users can refer the dimensions of the bracket to configure an optimal placement in a panel or cabinet. Fix the bracket first, then, fix the ADAM-2000 module on the bracket.

![Figure 1.5 Panel Mounting Dimensions](image)
1.4.2 DIN-rail Mounting

The ADAM-2000 module can also be secured to the cabinet by using mounting rails. Fix the ADAM-2000 module with the DIN-rail adapter as Figure 1.6. Then secure it on the DIN-rail as Figure 1.7. If you mount the module on a rail, you should also consider using end brackets at each end of the rail. The end brackets help keep the modules from sliding horizontally along the rail.

![Figure 1.6 Fixing ADAM-2000 to DIN rail adaptor](image1)

![Figure 1.7 Fixed ADAM-2000 to DIN rail](image2)
1.5  **Wiring & Connections**

This section provides basic information of wiring the power supply, I/O units, communication units, and network connection.

1.5.1  **Power Supply Wiring**

You can choose power supply type with 3 types: external power terminal, USB port, and battery for ADAM-2520Z gateway, other devices can use external power or battery to get power.

1.5.1.1  **External Power Input**

Although the ADAM-2000 systems are designed for a standard industrial unregulated 24 V<sub>DC</sub> power supply, they accept any power unit that supplies within the range of +10 to +30 V<sub>DC</sub>. The power supply ripple must be limited to 200mV peak-to-peak, and the immediate ripple voltage should be maintained between +10 and +30 V<sub>DC</sub>. Screw terminals +Vs and GND are for power supply wiring.

![Power Wiring Diagram](image)

**Figure 1.8 Power Wiring Diagram**

1.5.1.2  **ADAM-2520Z Basic Configuration with USB Power Supply**

To use the USB cable as a power supply from a PC, connect the A Type USB connector to the computer and the other end (USB Type B) to the ADAM-2520Z Gateway.

1.5.1.3  **Battery Power Slot**

The ADAM-2000 series can be powered by batteries. Remove the name plate in the front of the ADAM-2000 series device and install 2 AA batteries for backup power or standard operation (depends on the power consumption of the devices). The ADAM-2000 is powered by batteries only if the external power is not available.

*Note!*  *The batteries will not be charged when using external input power.*
1.5.2 I/O Module Wiring

The system uses a plug-in screw terminal block as the interface between I/O modules and external devices. When connecting external devices to the I/O modules, follow the guideline below.

1. The maximum wire diameter allowed for the terminal block is 0.5 mm to 2.5 mm.
2. Always use an integrity wire.
3. Keep wires as short as possible.
4. Use wire trays or wire holders to secure wires.
5. Avoid running wires close to high energy wiring.
6. Keep input wiring and output wiring apart.
7. Avoid any sharp bend to the wires.
8. Follow the (+) and (-) symbols on the side panel to wire correctly.

1.5.3 Communication Wiring

In a WPAN, only the Gateway needs to connect to a host. The ADAM-2520Z is the Wireless Sensor Network Modbus RTU Gateway of the ADAM-2000 series and provides RS-422/485 and USB interfaces to connect to host. Users can choose one of the interfaces by pushing the switch to RS-422/485 or USB position.
When you want to set up ADAM-2520Z gateway, please see as a wireless receiver to use USB or RS-485 to do data transfer between router or end-device.

**Note!** On the base of ADAM-2520Z:

1. Move the switch to the left to select USB as main communication interface.
2. Move the switch to the right to select RS-485 as main communication interface.

For ADAM-2520Z, we recommend user to choose power source according to its communication interface. Please avoid the operation that insert USB power source and external power source at the same time.
Chapter 2

Selecting Your Hardware
2.1 Selecting an ADAM-2000 Module

2.1.1 Selecting a Communication Module

Communication modules are fundamental when needing to perform data acquisition and control Wireless Sensor Networks systems. There are two types of communications modules: the coordinator and the router.

A coordinator is essential to associate an Wireless Personal Area Network (WPAN) and as a data collector of the WPAN. Only one coordinator available in a specified WPAN of a specified RF channel. A coordinator also acts as a gateway to translate data packets between two different networks.

The router is optional in a PAN. The major function of a router is to repeat the wireless signal to improve the LQI. With routers, a PAN can be easily extended. More routers in a PAN means larger coverage and capacity of the network.

<table>
<thead>
<tr>
<th>Communication Module</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Router</td>
<td>Routers as a wireless signal repeater extends the transmission range and communication quality</td>
</tr>
<tr>
<td>Gateway</td>
<td>A gateway collects wireless data from the end node and translate to other communication protocols, such as Modbus RTU.</td>
</tr>
</tbody>
</table>

Communication Module ADAM-2520Z, ADAM-2510Z
I/O Module ADAM-2017PZ, ADAM-2051Z, ADAM-2051PZ
Sensor Module ADAM-2031Z
2.1.2 Selecting an I/O

To organize an ADAM-2000 series remote data acquisition and control system, you need to select proper I/O or sensor modules to connect to field devices or processes that you have previously determined.

**Table 2.2: I/O Selection Guidelines**

<table>
<thead>
<tr>
<th>Choose this I/O module:</th>
<th>For these types of field devices or operations (examples):</th>
<th>Description:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Digital Input Node</td>
<td>Selector switches Push buttons</td>
<td>Input modules sense: On/Off signals or Open/Closed signals.</td>
</tr>
<tr>
<td></td>
<td>Photoelectric eyes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Limit switches</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Circuit breakers</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Proximity switches</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Level switches</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Motor starter contacts</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Relay contacts</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Thumb wheel switches</td>
<td></td>
</tr>
<tr>
<td>Analog Input Node</td>
<td>Thermocouple signals</td>
<td>Convert continuous analog signals into digital input values for host device</td>
</tr>
<tr>
<td></td>
<td>RTD signals</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Temperature transducers, Pressure transducers</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Load</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cell transducers</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Humidity transducers</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Flow transducers</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Potential meters</td>
<td></td>
</tr>
</tbody>
</table>

2.1.3 Selecting a Sensor Module

**Table 2.3: Sensor Mode Selection**

<table>
<thead>
<tr>
<th>Choose this I/O module:</th>
<th>For these types of field devices or operations (examples):</th>
<th>Description:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensors Node</td>
<td>Temperature measurement</td>
<td>Directly measure the physical signal without any conversion.</td>
</tr>
<tr>
<td></td>
<td>Humidity measurement</td>
<td></td>
</tr>
</tbody>
</table>
2.2 Selecting an Operator Interface

To complete your data acquisition and control system, selecting an operator interface is necessary. Adopting the Modbus protocol, ADAM-2000 series I/O modules exhibit high ability in system integration for various applications. For reading the real-time status of ADAM-2000 series modules anywhere without any engineering effort, there is a lot of third-party Modbus software available.

To integrate ADAM-2000 series I/O with HMI, Human Machine Interface, software in a SCADA, Supervisory Control and Data acquisition, system, there are a lot of HMI software packages which support Modbus driver.

- Advantech Studio
- Advantech WebAccess
- Wonderware InTouch
- Intellution Fix of I-Fix
- Any other software which supports the Modbus protocol
Chapter 3
Module Introduction
3.1 Communication Modules

3.1.1 ADAM-2510Z

Wireless Sensor Network Router Node

ADAM-2510Z is a wireless signal repeater / router which is used to extend communication range between the coordinator/gateway and the end device.

3.1.1.1 ADAM-2510Z Specifications

Wireless:
- IEEE Standard: IEEE 802.15.4
- Modulation Type: DSSS (OQPSK)
- Frequency Band: ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- Channels: 11-26
- RF Data Rate: 250 Kbps
- Transmit Power: 19 ± 1dBm
- Receiver Sensitivity: -97dBm
- Antenna Type: Dipole
- Antenna Gain: 2 dBi
- Outdoor Range: 1000 m (Line of Sight)
- Topology: Star/ Tree/ Mesh
- Function: Router

General:
- Connectors: 1x plug-in terminal block (#14~22 AWG)
- Power Input: Unregulated 10 ~ 30 VDC
- Battery Input: 2 x AA Batteries
- Power Consumption:
  - 0.8 W @ 24 VDC
  - 0.3 W @ 3 VDC (2 x AA Batteries)
- Operating Humidity: 20 ~ 95% RH
- Storage Humidity: 0 ~ 95% RH
- Operating Temperature:
  - External Power -20°C ~ 70°C (-4°F ~ 157.9°F)
  - Battery Power 0°C ~ 50°C (32°F ~ 122°F)
- Storage Temperature: -40°C ~ 85°C (-40°F ~ 185°F)

Note! ADAM-2510Z router and ADAM-2520Z gateway are always in normal transmission mode during operation, and which power consumption will be higher than other end devices to shorten battery life, therefore, suggest ADAM-2510Z and ADAM-2520Z adopt external power input for main power source and battery power for backup power source.
3.1.2  **ADAM-2520Z**

**Wireless Sensor Network Modbus RTU Gateway**

The ADAM-2520Z is designed as a gateway to translate the IEEE 802.15.4 WPAN to Modbus Network. In a WPAN, the ADAM-2520Z works as a coordinator to collect and translate data from end devices to host PC.

### 3.1.2.1 Specifications

#### Wireless:

- **IEEE Standard:** IEEE 802.15.4
- **Modulation Type:** DSSS (OQPSK)
- **Frequency Band:** ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- **Channels:** 11-26
- **RF Data Rate:** 250 Kbps
- **Transmit Power:** 19 ± 1dBm
- **Receiver Sensitivity:** -97 dBm
- **Antenna Type:** Dipole
- **Antenna Gain:** 2 dBi
- **Outdoor Range:** 1000 m (Line of Sight)
- **Topology:** Star/ Tree/ Mesh
- **Network Capacity:** 32 nodes (Routers & End Devices)*
- **Range Extenders:** Maximum 5 Hops
- **Function:** Coordinator

*Note: Based on user’s configuration

#### General:

- **Connector:**
  - 1x plug-in terminal block (#14-22 AWG)
  - 1x USB-type A connector (type A to B cable provide)
- **Protocol:** Modbus RTU
- **Baud Rate:** 2400~115200bps
- **Power Input:** Unregulated 10 ~ 30 VDC
- **Battery Input:** 2 x AA Batteries
- **Power Consumption:**
  - 0.8 W @ 24 VDC
  - 0.5 W @ 5 VDC (USB)
  - 0.3 W @ 3 VDC (2 x AA Batteries)
- **Operating Humidity:** 20 ~ 95% RH
- **Storage Humidity:** 0 ~ 95% RH
- **Operating Temperature:**
  - External Power: -20°C ~ 70°C (-4°F ~ 157.9°F)
  - Battery Power: 0°C ~ 50°C (32°F ~ 122°F)
- **Storage Temperature:** -40°C ~ 85°C (-40°F ~ 185°F)

**Note!** ADAM-2510Z router and ADAM-2520Z gateway are always in normal transmission mode during operation, and which power consumption will be higher than other end devices to shorten battery life, therefore, suggest ADAM-2510Z and ADAM-2520Z adopt external power input for main power source and battery power for backup power source.
3.2 I/O and Sensor Modules

3.2.1 ADAM-2017PZ

Wireless Sensor Network 6-ch Analog Input Node

The ADAM-2017PZ is an analog input data acquisition module with 6 channels to measure the voltage and current.

3.2.1.1 Specifications

Wireless:
- IEEE Standard: IEEE 802.15.4
- Modulation Type: DSSS (OQPSK)
- Frequency Band: ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- Channels: 11-26
- RF Data Rate: 250 Kbps
- Transmit Power: 15 ± 1dBm
- Receiver Sensitivity: -97 dBm
- Antenna Type: Dipole
- Antenna Gain: 2 dBi
- Outdoor Range: 1000 m (Line of Sight)
- Topology: Star / Tree / Mesh
- Transmission Interval: 1 second ~ 24 hours
- Function: End Device

General:
- Connector: 1x plug-in terminal block (#14-22 AWG)
- Power Input: Unregulated 10 ~ 30 VDC
- Battery Input: 2 x AA Batteries
- Power Consumption: 0.5 W @ 24 VDC/ 16mA
  - 420 uW @ 3 VDC (1 minute Tx interval with 2 x AA Batteries)
  - 240 uW @ 3 VDC (2 minute Tx interval with 2 x AA Batteries)
  - 150 uW @ 3 VDC (5 minute Tx interval with 2 x AA Batteries)
- * Battery Peak Power Consumption: 50mA
- Operating Humidity: 20 ~ 95% RH
- Storage Humidity: 0 ~ 95% RH
- Operating Temperature:
  - External Power -20°C ~ 70°C (-4°F ~ 157.9°F)
  - Battery Power 0°C ~ 50°C (32°F ~ 122°F)
- Storage Temperature: -40°C ~ 85°C (-40°F ~ 185°F)

Note! ADAM-2017PZ's power consumption will be higher than other end devices to shorten battery life, therefore, suggest ADAM-2017PZ adopt external power input for main power source and battery power for backup power source.
### Analog Input

- Channels: 6 (differential/Non-Isolation)
- Input Impedance: > 10 MΩ (voltage) 120 Ω (current)
- Input Type: mV, V, mA (Configure Different Range for Each Channel)
- Input Max: Voltage: +/-10V
- Common Mode Voltage: Up to 10V_{DC}
- Input Range: ±150 mV, ±500 mV, ±1 V, ±5 V, ±10 V, ±20 mA, 0-20 mA, 4-20 mA
- Accuracy:
  - ±0.1% or Better (voltage) at 25°C
  - ±0.2% or Better (current) at 25°C
- Span Drift: ±30 ppm/°C
- Zero Drift: ±22 μV/°C
- Modbus Data Resolution: 16 bit
- Sampling Rate: 12 sample/second (total)
- CMR @ 50/60 Hz 100 dB
- NMR @ 50/60 Hz 65 dB

### 3.2.1.2 Connector Pin Define & Switch

Users can configure the switch define by the channel switch for each channel on PCB (refer to the Figure below to see its location):

Switch:

- **ON**: ADAM-2017PZ: Current Input Mode
- **OFF**: ADAM-2017PZ: Voltage Input Mode

![Image of PCB with pin definition](image)

**Warning!** When change analog input type please always disconnect the power and analog input from your module whenever you are working on it, do not change switch position while the power is on.

**Warning!** Incorrect analog input configuration may cause device damage. After change analog input switch of channel please change correct input range for each channel through AdamApax .NET utility before you connect analog input signal to the module.
Built-in 120 Ohm Resister (Current)

Figure 3.1 Current Input Wiring Diagram of ADAM-2017PZ

Figure 3.2 Voltage Input Wiring Diagram of ADAM-2017PZ
3.2.2 ADAM-2031Z

Wireless Sensor Network Temperature and Humidity Sensor Node
The ADAM-2031Z is an end device embedded sensors to measure the temperature and humidity physical signal.

3.2.2.1 Specifications

Wireless:
- IEEE Standard: IEEE 802.15.4
- Modulation Type: DSSS (OQPSK)
- Frequency Band: ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- Channels: 11-26
- RF Data Rate: 250 Kbps
- Transmit Power: 3±1 dBm
- Receiver Sensitivity: -97dBm
- Antenna Type: Dipole
- Antenna Gain: 0 dBi
- Outdoor Range: 110 m (Line of Sight)
- Transmission Interval: 1 second ~ 24 hours
- Function: End Device

General:
- Connector: 1x plug-in terminal block (#14-22 AWG)
- Power Input: Unregulated 10 ~ 30 VDC
- Battery Input: 2 x AA Batteries
- Power Consumption:
  - 0.3 W @ 24 VDC
  - 420 uW @ 3 VDC (1 minute Tx interval with 2 x AA Batteries)
  - 240 uW @ 3 VDC (2 minute Tx interval with 2 x AA Batteries)
  - 150 uW @ 3 VDC (5 minute Tx interval with 2 x AA Batteries)
- * Battery Peak Current Consumption: 50mA
  * The battery life for 2 x AA 1.5V LR6 Alkaline batteries is 1 year, with 1 minute sampling interval.
- Operating Humidity: 20 ~ 95% RH (non-condensing)
- Storage Humidity: 0 ~ 95% RH
- Operating Temperature: -20°C ~ 70°C (-4°F ~ 157.9°F)
- Storage Temperature: -40°C ~ 85°C (-40°F ~ 185°F)

Temperature Sensor Input:
- Operating Range: -20°C ~ 70°C (-4°F ~ 157.9°F)
- Resolution: 0.02°C (0.04°F)
- Accuracy (Battery Mode): ±2.0°C (±1.0°C @ 25 ~ 40°C)
- Repeatability: ±0.1°C (0.4°F)
- Response Rate: ±1°C/min
- Long Term Drift: < 0.04°C/Year (0.07°F/Year)

Humidity Sensor Input:
- Operating Range: 20~95% RH
- Resolution: 0.15% RH
- Accuracy (Battery Mode): ±8.0% RH (±6.0% RH @ 40~60% RH)
- Repeatability: ±0.1% RH
- Response Time: 8 seconds (Achieving 63% of a step function)
- Long Term Drift: 0.5% RH/Year
3.2.3  ADAM-2051Z

**Wireless Sensor Network 8-ch Digital Input Node**

The ADAM-2051Z works as an end device provides 8-ch digital input.

### 3.2.3.1 ADAM-2051Z Specifications

#### Wireless:

- **IEEE Standard:** IEEE 802.15.4
- **Modulation Type:** DSSS (OQPSK)
- **Frequency Band:** ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- **Channels:** 11-26
- **RF Data Rate:** 250 Kbps
- **Transmit Power:** 3±1 dBm
- **Receiver Sensitivity:** -97 dBm
- **Antenna Type:** Dipole
- **Antenna Gain:** 2 dBi
- **Outdoor Range:** 110 m (Line of Sight)
- **Topology:** Star / Tree / Mesh
- **Transmission Interval:** 1 second ~ 24 hours
- **Function:** End Device

#### General:

- **Connector:** 1x plug-in terminal block (#14-22 AWG)
- **Power Input:** Unregulated 10 ~ 30 VDC
- **Battery Input:** 2 x AA Batteries
- **Power Consumption:**
  - 0.3 W @ 24 VDC
  - 380 uW @ 3 VDC (1 minute Tx interval with 2 x AA Batteries)
  - 220 uW @ 3 VDC (2 minute Tx interval with 2 x AA Batteries)
  - 130 uW @ 3 VDC (5 minute Tx interval with 2 x AA Batteries)
- **Battery Peak Current Consumption:** 50mA
- **Operating Humidity:** 20 ~ 95% RH
- **Storage Humidity:** 0 ~ 95% RH
- **Operating Temperature:** -20°C ~ 70°C (-4°F ~ 157.9°F)
- **Storage Temperature:** -40°C ~ 85°C (-40°F ~ 185°F)

#### Digital Input:

- **Channels:** 8
- **Input Resistance:** 10 KOhm
  - Supports wet and dry contacts
- **Input Level:**
  - Logical level 0: 0 ~ 0.8 Vmax
  - Logical level 1: 2.0 Vmin ~ 5.0 Vmax
3.2.4 ADAM-2051PZ


The ADAM-2051PZ works as an end device provides 8-ch digital input with wireless power amplifier for better transmission power and receive sensitivity to enhance communication range and quality.

3.2.4.1 ADAM-2051PZ Specifications

**Wireless:**

- IEEE Standard: IEEE 802.15.4
- Modulation Type: DSSS (OQPSK)
- Frequency Band: ISM 2.4GHz (2.4 GHz ~ 2.4835 GHz)
- Channels: 11-26
- RF Data Rate: 250 Kbps
- Transmit Power: 19 ±1 dBm
- Receiver Sensitivity: -97 dBm
- Antenna Type: Dipole
- Antenna Gain: 2 dBi
- Outdoor Range: 1000 m (Line of Sight)
- Topology: Star / Tree / Mesh
- Transmission Interval: 1 second ~ 24 hours
- Function: End Device

**General:**

- Connectors: 1x Plug-in terminal block (#14-22 AWG)
- Power Input: Unregulated 10 ~ 30 VDC
- Battery Input: 2 x AA Batteries
- Power Consumption:
  - 0.3 W @ 24 VDC
  - 380 uW @ 3 VDC (1 minute Tx interval with 2 x AA Batteries)
  - 220 uW @ 3 VDC (2 minute Tx interval with 2 x AA Batteries)
  - 130 uW @ 3 VDC (5 minute Tx interval with 2 x AA Batteries)

* Battery Peak Current Consumption: 60mA
* The battery life for 2 x AA 1.5V LR6 Alkaline batteries is 1 year, with 1 minute sampling interval.

- Operating Humidity: 20 ~ 95% RH
- Storage Humidity: 0 ~ 95% RH
- Operating Temperature: -20°C ~ 70°C (-4°F ~ 157.9°F)
- Storage Temperature: -40°C ~ 85°C (-40°F ~ 185°F)

**Digital Input:**

- Channels: 8
- Input Resistance: 10 KOhm
- Supports wet and dry contacts
- Input Level:
  - Logical level 0: 0 ~ 0.8 Vmax
  - Logical level 1: 2.0 Vmin ~ 5.0 Vmax
Application Wiring:

Figure 3.3 ADAM-2051Z/2051PZ Wet Contact Diagram

Figure 3.4 ADAM-2051Z/2051PZ Dry Contact Diagram
4.1 **Determining the Proper Environment**

Prior to installing ADAM-2000 series modules, please check the following.

4.1.1 **Package Contents**

Unpack the package and make sure that the contents include:

- ADAM-2000 series module
- 2 dBi antenna (ADAM-2520Z, ADAM-2510Z, ADAM-2017PZ, and ADAM-2051PZ)
- 2 x Mounting kits
- ADAM-2000 series CD (User manual, datasheet, Quick start guide and AdamApax.NET Utility)

4.1.2 **System Requirements**

- IBM PC compatible computer with at least 486 CPU (Pentium recommended)
- Microsoft Windows 2000, XP, Vista and 7 (32/64Bit)
- At least 32 MB RAM
- 20 MB of hard disk space available
- VGA color monitor
- CD-ROM or DVD-ROM
- Mouse or other pointing devices
- Power Supply for ADAM-2000 Series (+10 ~ +30 V\textsubscript{DC} Unregulated) or 2 AA batteries

4.1.3 **Perform a Wireless Sensor Network**

Coordinator, Router and End Device are three basic elements of the Wireless Sensor Network. Each of them has different functions. All the nodes have to set the same PAN ID and RF channel to perform the communication.

A Coordinator is essential to associate a PAN of the Wireless Sensor Network in a specific PAN ID and RF channel. It is also a data collector of the PAN and usually works as a gateway to translate wireless data into any other data formats, such as Modbus RTU.

A router is optional in a PAN. It works as a wireless repeater to enhance the wireless signal strength and selects the optimistic path for an end node to route data back to the coordinator. A PAN with routers can make the network work as tree or mesh topology.
An End Device (End Node) is the basic element to acquire the physical signals and data from I/O, sensor and even communication interface. It can be designed for many different functions and is possible for standalone applications by battery-power.

![Figure 4.1 The Architecture of the Wireless Sensor Network](image_url)
4.2 Establish the Connection

4.2.1 Basic Installation

In the side of the ADAM-2000 series, users can find **Mode Switch** and **Function Button**. The two hardware keys contain several combinations for device operations. The default position of **Mode Switch** is set in the Initial Mode to configure the device and establish connection for Normal Mode.

It is easily to use the ADAM-2000 series with default configuration. Push the **Mode Switch** on the side of ADAM-2000 devices to **Normal** position then the PAN can be operated to collect data from modules. The ADAM-2000 series also provides advanced functions for further operations.

**Initial Mode**

The Initial Mode is for user to configure parameters of the ADAM-2000 devices. While the device is in the **Initial Mode**, Status LED turns on.

1. Push the **Mode Switch** to the **Initial** position.
2. Open the AdamApax .NET Utility to search and configure the ADAM-2000 devices.

**Normal Mode**

After all the ADAM-2000 devices are configured in the same PAN ID and RF channel, push the **Mode Switch** to **Normal** position to perform the Wireless Sensor Network.

Connection Steps in Initial Mode:

4.2.1.1 Coordinator

1. Power on.
2. All LEDs turn on for 0.5 second then turn off.
4. **Level Index** turns on to indicate Pair ID 1. (Pair ID will automatically count if there is a coordinator nearby.
5. Error LED turns off when it hosts a PAN.
4.2.1.2 Router/End Device

Routers and End Devices must have to associate with corresponding Pair ID Coordinator in Initial Mode to build up the wireless communication. The function is for Router and End Devices only.

1. Power on.
2. All LEDs turn on for 0.5 second then turn off.
3. Press the Function Button 3 times to join a PAN with the default Pair ID 1.
4. Status LED turns on, Error LED blinks.

5. Level Index turns on to indicate Pair ID 1. (Pair ID needs to be properly configured if there are coordinators. For advanced settings, please refer to section 4.3)

6. If the Coordinator Pair ID is not 1, hold the Function Button for 2 seconds to reboot your router or end-devices, then press Function Button 5 times to enter Pair ID selection, the click N times according the Coordinator Pair ID, then hold the Function Button for 2 seconds to confirm your setting, finally press the Function Button 3 times to join a PAN.

7. Error LED turns off when it join a PAN.
Once the Coordinator, Routers and End Devices are connected in the same Pair ID then all devices can be configured through AdamApax .NET Utility for Normal Mode operation. (For detailed operation and functionality of AdamApax .NET Utility, please refer to Chapter 5.) Push the Mode Switch to the Normal position to reboot the device to Normal Mode.

**Note!** To set up the Coordinator, Routers and End Devices, make sure they are in the same mode, otherwise they can't be configured.

### 4.2.1.3 Router and End Device Connection Network limitation

When we adopt a large number of ADAM-2000 devices in one application architecture, which may cause low network performance or data package transmission collision. Assume ADAM-2520Z like a funnel which receives data around routers and end devices, if setting too fast transmission interval that will generate high data package transmission collision during the transmission then affect network performance and data receiving.

The images below comparisons between Multi-End Device performance and the relationship between Multi-End Devices and Routers. Their purpose is to assist the user in installing the ADAM-2000 devices in a proper network configuration and operation.

**Figure 4.2 Multi-End Device Network performance**
4.2.2 ADAM-2000 Series Installation Flowcharts

The following flowcharts are designed to tell you how to install the ADAM-2000 models.

4.2.2.1 ADAM-2000 Series Installation Overview

The section describes how to host a WPAN for the ADAM-2000 series. The coordinator, end devices are basic component for the wireless data acquisition system. Routers are optional to enhance the network coverage and mesh mechanism. Please refer to the following flowchart for the overview of the ADAM-2000 installation, configuration and operation.

![Multi-End Device and Router Network Relationship](image)
Install power of ADAM-2000 devices.

All ADAM-2000 devices setup ready to perform a PAN.

No

Yes

Coordinator host a PAN in Initial Mode

Routers and End Devices join the PAN in Initial Mode

Connect the coordinator to the PC.

Open AdamApax .NET Utility to configure the Coordinator, Routers and End Devices for Normal Mode.

Set the Coordinator, Routers and End Devices to Normal Mode. All the ADAM-2000 devices set in the same PAN and RF channel will automatically associate the PAN for data acquisition.

Figure 4.4 ADAM-2000 Installation Chart
4.2.2.2 Coordinator Configuration Flowchart

The section tells the user how to setup the Coordinator to host a PAN for a wireless sensor network.

Install Power

- Please refer to Appendix B for troubleshooting.

Connect to PC through USB or RS-422/485

- Please refer to Appendix B for troubleshooting.

All LEDs turn On
(Green LED turns on while powering by external/USB power)

- Configured ready for Normal Mode

Initial Mode:
Status LED turns on, Error LED blinks.

- No

- Error LED turns off

- Yes

Successfully host a PAN with default PAN ID and RF channel then Amber LED turns on indicating Pair ID.

- Open AdamApax.NET Utility to configure the ADAM-2000 series, refer to Chapter 5 for more information.

Normal Mode:
Status LED turns off, Error LED blinks.

- Normal Mode:
Status LED turns off, Error LED blinks.

Successful host a PAN with user defined PAN ID and RF channel then Amber LED turns on indicating Modbus ID.

- Collect and transmit data/signal from end nodes to host.

Error LED turns off

- Yes

- No
4.2.2.3 **Router Configuration Flowchart**

The section tells the user how to setup the Router to enhance the wireless communication range and coverage of a PAN for a wireless sensor network.

![Router Configuration Flowchart]

- **Install Power**
- **All LEDs turn On**
  - (Green LED turns on while powering by external power)
- **Configured ready for Normal Mode**
- **Normal Mode**: Status LED turns off, Error LED blinks.
- **Error LED turns off**
- **Yes**
- **Successfully join a PAN with user defined PAN ID and RF channel. Amber LED indicating Pair ID.**
- **Repeat and pass data/signal from end nodes to coordinator.**
- **No**
- **Press Function Button 5 times to change Pair ID.**
- **Normal Mode**: Status LED turns off, Error LED blinks.
- **Press Function Button 3 times to join the PAN. Amber LED turns on. Error LED blinks.**
- **Initial Mode**: Status LED turns on
- **Join PAN with Pair ID 1**
- **Yes**
- **Error LED turns off**
- **Open AdamApex .NET Utility to configure the ADAM-2000 series, refer to Chapter 5 for more information.**
- **No**

Please refer to Appendix B for troubleshooting.
4.2.2.4 End Device Configuration Flowchart

The section tells the user how to setup the End Devices to do data acquisition of a PAN for a wireless sensor network.

1. Install Power
2. Press Function Button 3 times to join the PAN. Amber LED turns on. Error LED blinks.
3. Please refer to Appendix B for troubleshooting.
4. All LEDs turn on
   (Green LED turns on while powering by external/USB power)
5. Please refer to Appendix B for troubleshooting.
6. Initial Mode:
   Status LED turns on,
   Join PAN with Pair ID 1
7. Press Function Button 3 times to join the PAN. Amber LED turns on. Error LED blinks.
8. No
9. Error LED turns off
10. Yes
   Successful join a PAN with default PAN ID and RF channel. Amber LED indicating Pair ID.
11. Open AdamApax .NET Utility to configure the ADAM-2000 series, refer to Chapter 5 for more information.
12. Configured ready for Normal Mode
13. Normal Mode:
   Status LED turns off, Error LED blinks.
14. Press Function Button 5 times to change Pair ID.
15. No
16. Error LED turns off
17. Yes
18. Successfully join a PAN with user defined PAN ID and RF channel.
19. Transmit data/signal to Coordinator.
4.3 Advanced Functions

4.3.1 Link Quality Indicator

The LQI represents the wireless signal index and can assist the user to install the ADAM-2000 devices in proper location for good communication quality. The LQI function is only available for Router and End Devices. Press the Function Button once and the Level Index in the front panel will turn on to indicate the level of LQI.

Table 4.1: Level of LQI

<table>
<thead>
<tr>
<th>Level Index Conditions</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 LED ON, 1 LED Blink</td>
<td>Excellent</td>
</tr>
<tr>
<td>2 LED ON, 1 LED Blink</td>
<td>Good</td>
</tr>
<tr>
<td>1 LED ON, 1 LED Blink</td>
<td>Normal</td>
</tr>
<tr>
<td>1 LED Blink</td>
<td>Poor</td>
</tr>
<tr>
<td>No LED on, Error LED blinks</td>
<td>No Signal</td>
</tr>
</tbody>
</table>

4.3.2 Battery Level

All ADAM-2000 devices are all designed to be used with batteries. Users can install 2 AA batteries for extended operation or back-up power. Press the Function Button twice and the Level Index in the front panel will turn on to indicate the level of battery power.

Table 4.2: Level of battery power

<table>
<thead>
<tr>
<th>Level Index Conditions</th>
<th>Description</th>
<th>Percentage of Battery</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 LED ON, 1 LED Blink</td>
<td>Excellent</td>
<td>100%~ 81%</td>
</tr>
<tr>
<td>2 LED ON, 1 LED Blink</td>
<td>Good</td>
<td>80%~ 61%</td>
</tr>
<tr>
<td>1 LED ON, 1 LED Blink</td>
<td>Normal</td>
<td>60%~ 41%</td>
</tr>
<tr>
<td>1 LED Blink</td>
<td>Poor</td>
<td>40%~ 21%</td>
</tr>
<tr>
<td>No LED on, Error LED blinks</td>
<td>Low battery</td>
<td>Below 21%</td>
</tr>
</tbody>
</table>
4.3.3 Pairing

In the **Initial Mode**, Routers and End Devices must be associated with the corresponding Coordinator. The function is for Router and End Devices only.

1. Press the **Function Button** 5 times to enter the change Pair ID mode.
2. Status LED blinks
3. Level Index LED turns on to indicate Pair ID.
4. Press the **Function Button** once to change Pair ID.
5. Press and hold the **Function Button** for over 2 seconds to save and confirm the Pair ID.
6. Press the **Function Button** 3 times to associate with specific Pair ID Coordinator.
7. Error LED turns off when it join a PAN.

4.3.4 Associating Devices

Routers and End Devices must have to associate with corresponding Pair ID Coordinator in **Initial Mode** to build up the wireless communication. The function is for Router and End Devices only.

1. Press the **Function Button** 3 times to join a PAN with specific Pair ID Coordinator.
2. Status LED turns on, Error LED blinks.
3. Level LED turns on to indicate the Pair ID to associate with.
4. Error LED turns off when it joins a PAN.

4.3.5 Reboot

Press the **Function Button** for over 3 seconds to reboot the device.

4.3.6 Button Function Table

<table>
<thead>
<tr>
<th>Press Button</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 Seconds</td>
<td>Confirm the Pair ID</td>
</tr>
<tr>
<td>3 Seconds</td>
<td>Reboot</td>
</tr>
<tr>
<td>Once</td>
<td>Link Quality Indicator</td>
</tr>
<tr>
<td>2 Times</td>
<td>Battery Level</td>
</tr>
<tr>
<td>3 Times</td>
<td>Network Association</td>
</tr>
<tr>
<td>5 Times</td>
<td>Pair ID Selection</td>
</tr>
</tbody>
</table>
4.4 Conduct a Site Survey

Performing a Site Survey before installing the WSN is a necessary procedure to ensure reliable communication. The following description demonstrates the standard process of Site Survey.

4.4.1 Before Going Onsite

1. Ask the customer for the maps and collect the information in previous chapter the more the merrier.
2. Check with the customer for the possible position to install the coordinator.
3. Setup all modules
   - Prepare the following items:
     - ADAM-2520Z *1
     - ADAM-2510Z *8, it depends on the area of site, 8 router can organize two 5-hop network
     - ADAM-2051PZ *1
     - 2 AA batteries for the above modules
   - Set all modules in same PAN ID and RF Channel. The RF Channel suggests to be set to channel 15 or 20 to avoid the interference of WLAN.
   - Set all modules’ data cycle to 5 second.
   - Set all modules as individual ID address.
   - Install batteries for all modules.
   - Switch all modules to normal mode and use utility to check all modules are work.
   - Switch all modules to initial mode and remove the batteries.

4.4.2 Onsite Survey

1. Setup Coordinator
   - When arriving the site, power up ADAM-2520Z with batteries and switch it to normal mode.
   - Install ADAM-2520Z at the place that can be seen from most of the place or corner to ensure the signal can be easier to be accessed.
   - If possible, do not install on the concrete wall, heavy column, or girder.
   - The antenna should be vertical to the plane that going to install other modules.
2. Add Router
   - Install batteries to one of the ADAM-2051PZ, and switch it to normal mode.
   - Press the button of ADAM-2051PZ one time to check the link quality
   - Walk away from coordinator and keep checking the LQI until only one LED level is on.
   - Add one router with batteries and work in normal mode at that position
   - Check the LQI of router 5 times to make sure a least one LED level is on.
   - Check the ADAM-2051PZ has full LED level at the same place, if only one LED level is on, switch it to initial mode and then back to normal mode to re-register the routing.
   - Walk away from the new added router and use the same way to add next router until the position of end-devices that will install can access the network.
Chapter 5
Software Configuration Guide
5.1 System Software Configuration Utility

The AdamApax .NET Utility software offers a graphical interface that helps you configure the ADAM-2000 series. It is also very convenient to test and monitor your remote data acquisition and control system. The following guidelines will give you some brief instructions on how to use this Utility. Before installing the ADAM.NET Utility, remember to first install .NET Framework 2.0 or later from Microsoft website.

5.2 Installing AdamApax .NET Utility Software

**Caution!**
1. Make sure both coordination and devices are in Initial Mode.
2. Ensure that you are using a minimum of Windows 2000, XP or Windows 7.
3. Before installing ADAM.NET Utility, you need to install the .NET Framework 2.0 or later.

Advantech provides a free download of AdamApax .NET Utility software for module operation and configuration. You can find the Utility installation file in the CD with your module, or on our website at: [http://www.advantech.com](http://www.advantech.com) and click the Download Area under Service & Support to get the latest version of the ADAM.NET Utility. Once you download and setup the Utility software, there will be a shortcut of the Utility program on the desktop.

5.3 AdamApax .NET Utility Operation

After you have successfully installed AdamApax.NET Utility, there will be one shortcut icon on the desktop. Double click the shortcut icon that you should be able to see the operation window.

![Figure 5.1 AdamApax .NET Utility Operation Window](image)
The operation window consists of four areas — the **Menus**, the **Toolbar**, the **Module Tree Display Area** and the **Status Display Area**.

**Menus**
The menus at the top of the operation window contain:

**File Menu:**
1. Open Favorite Group - You can configure your favorite group and save the configuration into one file. Using this option, you can load your configuration file for favorite group.
2. Save Favorite Group - You can configure your favorite group and save the configuration into one file. Using this option, you can save your favorite group into one configuration file.
3. Auto-Initial Group - If you want to have the same favorite group configuration when you exit AdamApax .NET Utility and launch it again, you need to check this option.

**Tools Menu:**
1. Search- Search all the ADAM-2000, ADAM-4000, ADAM-5000 and ADAM-6000 modules you connected.
2. Add Devices to Group - You can add ADAM modules to your favorite group by this option. You need to select the device you want to add in the **Module Tree Display** area (it will be described below) first, and then select this option to add.
3. Print Screen - You can save current AdamApax .NET Utility screen into an image file by this option.

**Setup Menu:**
1. Favorite Group - You can configure your favorite group including add one new device, modify or delete one current device, sort current devices and diagnose connection to one device.
2. Refresh COM and LAN node - AdamApax .NET Utility will refresh the serial and LAN network connection situation.
3. Add COM Port Tree Nodes - This option is used to add serial COM ports in AdamApax.NET Utility.
4. Show TreeView - Check this option to display the **Module Tree Display** area.

**Help Menu:**
1. Check Up-to-Date on the Web - Choose this option, it will automatically connect to Advantech download website. You can download the latest utility there.
2. About AdamApax .NET Utility- Choose this option, you can see version of AdamApax .NET Utility installed on your computer.

**Note!** The **Favorite Group** function is for the ADAM-4000, ADAM-5000/TCP and ADAM-6000
Toolbar
There are 8 graphical icons on the toolbar for 8 common used options of Menus. Figure 5.2 below shows definition for each graphical icon.

Module Tree Display Area
AdamApax .NET Utility is one complete software tool that all ADAM remote I/O module and controller can be configured and operated in this utility. The Module Tree Display is on the left part of the utility operation window. There are five categories in the Module Tree Display Area:

- **Serial**
  All serial I/O Modules (ADAM-4000 and ADAM-5000 RS-485 serial modules) connected to the host PC will be listed in this category.

- **Ethernet**
  All Ethernet I/O Modules (ADAM-6000 and ADAM-5000 TCP modules) connected to the host PC will be listed in this category.

- **ADAM-4500_5510 Series**
  This is a DOS interface utility for remote controllers such as ADAM-4500 and ADAM-5510 series.

- **Favorite Group**
  You can define which devices listed in the three categories above into your personal favorite group. This will make you easier to find your interested modules. Right click on the ADAM device item under the Favorite Group item and you can select **New >> Group** to create a new group. After you create your own group, right click on your group and select **New >> Adam device** to add ADAM devices into your group. You can also select **Diagnose connection** to check the communication.

- **Wireless Sensor Networks**
  The category contains the ADAM-2000 series. You can connect the ADAM-2000 series, through the serial interface. The ADAM-2000 series will be listed for further configuration.

Status Display Area
Status Display area, on the right part of utility operation window, is the main screen for operation. When you select different items in Module Tree Display, Status Display will change dependently. You can do all configurations and test in this area.
5.3.1 USB Driver Installation

If the user wants to use USB cable to connection with AdamApax .NET Utility on PC, they need to install USB chip driver in CD.

Step 1
Connect a USB cable between the ADAM-2520Z and the PC, and the system will pop out message to install new device, find the USB folder to select USB chip driver in out CD.

Base on your PC for 32 bit or 64 bit to select your suitable USB chip driver, then PC will auto install. After install finished, you can see which port your system get in device manager like bellow one. (Note: base on your system, this picture just for sample)

Then restart the AdamApax .NET Utility.

5.3.2 Search and Configure the ADAM-2000 Series

The ADAM-2000 series can be searched and configured through AdamApax .NET Utility. Make sure the ADAM-2000 devices are installed properly in Initial Mode. For more information, please refer to the Chapter 4.2.

The supported Wireless Sensor Networks Modules are listed in the information page.

Figure 5.3 ADAM-2000 Series AdamApax .NET Utility Support
Click the “Serial” in the Wireless Sensor Networks category then click right button to select the “Refresh Subnode” to search the virtual COM port on the host PC.

Figure 5.4 Search the USB interface ADAM-2000 devices on the host PC for the virtual COM port.

Click the COM port then click right button to select the “Search” to find the ADAM-2000 devices.

Figure 5.5 Search the COM port for the ADAM-2000 devices.
The “Searching the network” dialog will pop up, click “Start” to search the ADAM-2000 devices. The AdamApax .NET Utility search the ADAM-2000 Coordinators from Initial mode Modbus ID 241(F1h)-244(F4h) [for Normal mode Modbus ID 245(F5h)-248(F8h)], refer to Appendix A.2 for more information.

![Figure 5.6 Searching the network dialog](image)

The ADAM-2000 coordinators will be listed on the Tree View of the selected COM port.

![Figure 5.7 Searching the ADAM-2000 coordinators.](image)

If you also want to connect ADAM-2000 series to utility at the same time,

1. Make sure they are in initial mode
2. Set PAN ID in the same group
Bellow picture is router or end-device signal label for you reference, it also list on ADAM-2000 series part.

<table>
<thead>
<tr>
<th>Press Button</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 seconds</td>
<td>Reboot / Confirm</td>
</tr>
<tr>
<td>1 time</td>
<td>Link Quality Indicator</td>
</tr>
<tr>
<td>2 times</td>
<td>Battery Level</td>
</tr>
<tr>
<td>3 times</td>
<td>Associate</td>
</tr>
<tr>
<td>5 times</td>
<td>Pair ID</td>
</tr>
</tbody>
</table>

**Note!** ADAM-2520Z each time you turn to initial mode, beware its Pair ID would be changed because system will depend on your wireless environment to get Pair ID to avoid ID conflict. So must make sure your device using same Pair ID and in same group.

While the searching is done, the ADAM-2000 devices will be listed on the Tree View with information and parameter pages. The ADAM-Router folder lists routers under the coordinator (Gateway). The ADAM-End Device folder lists end devices also under the coordinator (Gateway).

![Figure 5.8 ADAM-2000 devices lists on the Tree View and Information page.](image)

**Note!** When End Device and Router are set in same slave ID that modules tree view will be highlighted in yellow.
Folder of ADAM-End Device lists the ADAM-2000 end devices in Tree View and List View of End Device page. The page contains an overview of the end devices and the status.

![Figure 5.9 The overview of ADAM-2000 end devices.](image)

Folder of ADAM-Router lists the ADAM-2000 routers in Tree View and List View of Router page. The page contains an overview of the routers and the status.

![Figure 5.10 The overview of ADAM-2000 routers](image)
5.3.2.1 Gateway - ADAM-2520Z

Click the ADAM-2520Z, it will display the Information and Wireless Configuration pages.

In the Information page:
1. User can download the firmware to the ADAM-2520Z if there is any upgrade firmware from the Advantech.
2. User can modify the COM port parameters for **Normal Mode**.

![Figure 5.11 Information page of ADAM-2520Z](image)

Select the "Wireless Configuration" page.
1. Set PAN ID and RF Channel to host a PAN for wireless communication in **Normal Mode**.
2. Set Slave ID for Modbus communication in **Normal Mode**.

![Figure 5.12 Wireless Configuration page of the ADAM-2520Z.](image)
5.3.2.2 **Router - ADAM-2510Z**

Click the ADAM-2510Z, it will display the Information, Wireless Configurations and Device Status. In the Information page, users can download the firmware to the ADAM-2510Z if there is any upgrade firmware from the Advantech.

![Figure 5.13 Information page of ADAM-2510Z](image)

In the "Wireless Configuration" page:

1. **PAN ID and RF Channel** that are the same as the coordinator to host a PAN for wireless communication in Normal Mode.

2. **The Slave ID** should be unique within this PAN, and this number would also be the Modbus Slave ID which represents this node.

3. **Parent Address** is the previous node that this node connected to, coordinator always has Address 0x0000. So, in following figure, this node is directly connected to coordinator without any hopping.

4. **Short Address** is the unique address for the physical layer, this address is auto assigned.

5. **Data Cycle** will define the data update period of this node. For router node, in normal mode, the router will update its information according this data cycle. However, when its children nodes update information, it will also update its information to its parent node in the meantime. In other words, the Router node does not have a sleep mode, it will stay awake to listen to the information from its children and update to its parent node.
In the Device Status page, user can check the Module Status, Link Quality, Battery Status and External Power of a device.
5.3.2.3 End Device - ADAM-2017PZ, ADAM-2031Z, ADAM-2051Z, ADAM-2051PZ

Click the ADAM End device icon, it will display the Information and Wireless Configuration pages in Status Display area. In the Information page, user can download the firmware to the ADAM End device if have any upgrade firmware from Advantech.

Figure 5.16 Information Page

In the "Wireless Configuration" page:

1. PAN ID and RF Channel are the same as the coordinator to host a PAN for wireless communication in Normal Mode.
2. The Slave ID should be unique within this PAN, and this number is also the Modbus Slave ID to represent this node.
3. Parent Address is the previous node that this node connected to, the coordinator always has an Address of 0x0000. So, in following figure, this node is directly connected to coordinator without any hopping.
4. Short Address is the unique address for the physical layer, this address is automatically assigned.
5. Data Cycle will define the data update period of this node. For end devices, in normal mode, the end device will update its information according this data cycle, it will then go into sleep mode if powered by a battery.
In the Device Status page, user can check the Module Status, Link Quality, Battery Status and External Power of a device.
In the Signal page, user can check the physical value and Modbus address of the device by related channel or sensor.

![Image of Signal page]

**Figure 5.19 The Signal page**

**Note!** During the process of device firmware update, the data of firmware will be transferred from the coordinator to the end devices through the wireless communication. Due to the environment limitation or the interference from other wireless equipment, the complete time of firmware update is dependent on the wireless environment in the real site. Under the non-interference environment and good level of LQI signal, firmware update for an end device would normally be completed in 3 minutes.
5.3.3 Network Topology of ADAM-2000 Series

After the ADAM-2000 devices have been discovered, all the devices will be listed on the Tree View and the Topology also lists the relations between devices in advance. Click the Topology, the relations of ADAM-2000 devices will be illustrated in the Topology page. There are three components with model name and status listed on the Topology. The "C" represents the role of Coordinator, the "R" represents the role of Router and the "E" represents the role of End Device. You can scroll position on the screen using a mouse.

![Figure 5.20 Topology of the ADAM-2000 series](image1)

The function allows user to put a picture on the background and drag the components to any positions of the background. With the function, user can easily maintain and check the status of the ADAM-2000 network.

![Figure 5.21 Topology of ADAM-2000 network with specific background image](image2)
5.3.4 Module Locate Function of ADAM-2000 Series (Except ADAM-2520Z)

Knowing where module positions are located is one of the most important things for users creating a network topology with a utility. In the initial mode, the AdamApax .NET utility supports locate function for user to find out where current module positions are located.

Locate function allows user to locate more than one module at the same time, user just need to select a module that you want to be located then click “Enable” button in status display area as Figure 5.22. Located module's LED indicator of Level Index will keep flashing when it is located, when click “Disable” button that module locate function will be terminated and LED indicator of Level Index will stop flashing.

![Figure 5.22 Node Tree](image)
5.3.5 Group Configuration

The Group Configuration is an efficient function which can support user to configure multiple end devices.

Figure 5.23 Group Configuration

The firmware configuration option, can perform firmware updates for multiple end devices which users select. After selecting the types of modules and specifying the file source, the selected modules would be updated by sequence.

Figure 5.24 Firmware Update in Group Configuration
The wireless setting option, user can set wireless settings for multiple modules which are selected.

Initial Mode: PanID, Slave ID, RF Channel, and Data Cycle
Normal Mode: Slave ID and Data Cycle.

Figure 5.25 Wireless Setting of Group Configuration
A.1 Introduction

ADAM-2000 series supports Modbus RTU protocol and serves as Modbus slave devices that takes commands from a Modbus master. Each module has its own unique Modbus ID such that master can address each individual slave. The ADAM-2000 series are the Modbus RTU ready communication solution for Wireless Sensor Network data acquisition applications.

A.2 ADAM-2000 I/O Modbus Mapping Table

To use the Modbus devices properly, the Modbus ID, Function code, Register Address and Value must be properly configured. In this section, you can find the detail Modbus information of the ADAM-2000 series.

Table A.1: Modbus ID Table of ADAM-2000 series

<table>
<thead>
<tr>
<th>Function</th>
<th>Modbus ID Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coordinator</td>
<td>241 ~ 244 (Initial Mode), 245 ~ 248 (Normal Mode)</td>
</tr>
<tr>
<td>Router</td>
<td>1~240</td>
</tr>
<tr>
<td>End Device</td>
<td>1~240</td>
</tr>
</tbody>
</table>

**Note!** *Modbus registers below are based on the firmware version A2.10 B03 and later on.*
## A.2.1 ADAM-2520Z

### Wireless Sensor Network Modbus RTU Gateway

03 Read Holding Registers

<table>
<thead>
<tr>
<th>Address 4x</th>
<th>Description</th>
<th>Attribute</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>40211</td>
<td>Module Name 1</td>
<td>Read</td>
<td>0x2520</td>
</tr>
<tr>
<td>40212</td>
<td>Module Name 2</td>
<td>Read</td>
<td>0x5A00 (ASCII Code of 'Z')</td>
</tr>
<tr>
<td>40213</td>
<td>Wireless Module Firmware Version 1</td>
<td>Read</td>
<td>Version Number</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(ex: 0xA210 means version A2.10)</td>
</tr>
<tr>
<td>40214</td>
<td>Wireless Module Firmware Version 2</td>
<td>Read</td>
<td>Build Version Number</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(ex: 0x0003 means version B03)</td>
</tr>
<tr>
<td>40217</td>
<td>Kernel Firmware Version 1</td>
<td>Read</td>
<td>Version Number</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(ex: 0xA210 means version A2.10)</td>
</tr>
<tr>
<td>40218</td>
<td>Kernel Firmware Version 2</td>
<td>Read</td>
<td>Build Version Number</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>(ex: 0x0500 means version B05)</td>
</tr>
<tr>
<td>40301</td>
<td>Module Status</td>
<td>Read</td>
<td>Bit 0: 0; Initial Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 0: 1; Normal Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: 0; *No External Power Input</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: 1; External Power Input</td>
</tr>
<tr>
<td>40303</td>
<td>Battery Level</td>
<td>Read</td>
<td>0x0000; Low</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0x4000; Poor</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0x8000; Normal</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0xC000; Good</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0xFFFFFFFF; Excellent</td>
</tr>
<tr>
<td>40304</td>
<td>Connection failed threshold (N times of data cycle)</td>
<td>Read</td>
<td>0x0002</td>
</tr>
<tr>
<td>40305</td>
<td>Disconnection threshold (N times of connection failed threshold)</td>
<td>Read</td>
<td>0x0002</td>
</tr>
<tr>
<td>40306</td>
<td>Link Status</td>
<td>Read</td>
<td>Bit 0: Connected</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: Link Failure</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 2: Disconnected</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 3: Connecting</td>
</tr>
<tr>
<td>40310</td>
<td>Device Short Address</td>
<td>Read</td>
<td>0x0000~0xFFFF</td>
</tr>
</tbody>
</table>

*Note! It should be USB or battery power input. It does not recommend user to use battery as power source for ADAM-2520Z.*
## A.2.2 ADAM-2510Z

### Wireless Sensor Network Router Node

03 Read Holding Registers

### Table A.3: ADAM-2510Z Mapping Table

<table>
<thead>
<tr>
<th>Address 4x</th>
<th>Description</th>
<th>Attribute</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>40211</td>
<td>Module Name 1</td>
<td>Read</td>
<td>0x2510</td>
</tr>
<tr>
<td>40212</td>
<td>Module Name 2</td>
<td>Read</td>
<td>0x5A00 (ASCII Code of 'Z')</td>
</tr>
<tr>
<td>40213</td>
<td>Wireless Module Firmware Version 1</td>
<td>Read</td>
<td>Version Number (ex: 0x0A210 means version A2.10)</td>
</tr>
<tr>
<td>40214</td>
<td>Wireless Module Firmware Version 2</td>
<td>Read</td>
<td>Build Version Number (ex: 0x0003 means version B03)</td>
</tr>
</tbody>
</table>
| 40301      | Module Status | Read | Bit 0: 0; Initial Mode  
|            |              |          | Bit 0: 1; Normal Mode  
|            |              |          | Bit 1: 0; No External Power Input  
|            |              |          | Bit 1: 1; External Power Input |
| 40302      | LQI          | Read      | 0x0000~0x00FF  
|            |              |          | 0x0000: No Signal  
|            |              |          | 0x00FF: Excellent |
| 40303      | Battery Level | Read | 0x0000; Low  
|            |              |          | 0x4000; Poor  
|            |              |          | 0x8000; Normal  
|            |              |          | 0xC000; Good  
|            |              |          | 0xFFFF; Excellent |
| 40304      | Device Inactive Period (Upper word) | Read | 0 ~ 259200 seconds;  
|            |              |          | Maximum 3 days record  
|            |              |          | (Total 51840 steps; 5 seconds per step) |
| 40305      | Device Inactive Period (Lower word) | Read | Bit 0: Connected  
|            |              |          | Bit 1: Link Failure  
|            |              |          | Bit 2: Disconnected  
|            |              |          | Bit 3: Connecting |
| 40307      | Data Cycle Time (Upper) | Read | 0x00000001~0x00015180  
|            |              |          | (1 ~ 864000 seconds) |
| 40308      | Data Cycle Time (Lower) | Read | 0x00000001~0x00015180  
|            |              |          | (1 ~ 864000 seconds) |
| 40309      | LQI Percentage | Read | 0x0000~0x0064 (0~100%) |
| 40310      | Device Short Address | Read | 0x0000~0xFFFF |
| 40311      | Parent Address | Read | 0x0000~0xFFFF |
### A.2.3 ADAM-2017PZ

**Wireless Sensor Network 6-ch Analog Input Node**

01 Read Coils

03 Read Holding Registers

<table>
<thead>
<tr>
<th>Table A.4: ADAM-2017PZ Mapping Table</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Address</strong></td>
</tr>
<tr>
<td>00121</td>
</tr>
<tr>
<td>00122</td>
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<tr>
<td>00123</td>
</tr>
<tr>
<td>00124</td>
</tr>
<tr>
<td>00125</td>
</tr>
<tr>
<td>00126</td>
</tr>
<tr>
<td>40001</td>
</tr>
<tr>
<td>40002</td>
</tr>
<tr>
<td>40003</td>
</tr>
<tr>
<td>40004</td>
</tr>
<tr>
<td>40005</td>
</tr>
<tr>
<td>40006</td>
</tr>
<tr>
<td>40101</td>
</tr>
<tr>
<td>40102</td>
</tr>
<tr>
<td>40103</td>
</tr>
<tr>
<td>40104</td>
</tr>
<tr>
<td>40105</td>
</tr>
<tr>
<td>40106</td>
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<tr>
<td>40111</td>
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<tr>
<td>40112</td>
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<tr>
<td>40121</td>
</tr>
<tr>
<td>40122</td>
</tr>
<tr>
<td>40123</td>
</tr>
<tr>
<td>40124</td>
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<tr>
<td>40211</td>
</tr>
<tr>
<td>40212</td>
</tr>
<tr>
<td>40213</td>
</tr>
<tr>
<td>40214</td>
</tr>
<tr>
<td>40301</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>Code</td>
</tr>
<tr>
<td>--------</td>
</tr>
<tr>
<td>40302</td>
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<tr>
<td></td>
</tr>
<tr>
<td>40306</td>
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<tr>
<td></td>
</tr>
<tr>
<td>40307</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>40308</td>
</tr>
<tr>
<td>40309</td>
</tr>
<tr>
<td>40310</td>
</tr>
<tr>
<td>40311</td>
</tr>
</tbody>
</table>
### ADAM-2017PZ AI Type Code (Range Code)

<table>
<thead>
<tr>
<th>Input Range</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>+/- 10V</td>
<td>0x0143</td>
</tr>
<tr>
<td>+/- 5 V</td>
<td>0x0142</td>
</tr>
<tr>
<td>+/- 1 V</td>
<td>0x0140</td>
</tr>
<tr>
<td>+/- 500 mV</td>
<td>0x0104</td>
</tr>
<tr>
<td>+/- 150 mV</td>
<td>0x0103</td>
</tr>
<tr>
<td>+/- 20 mA</td>
<td>0x0181</td>
</tr>
<tr>
<td>0 ~ 20 mA</td>
<td>0x0182</td>
</tr>
<tr>
<td>4 ~ 20 mA</td>
<td>0x0180</td>
</tr>
</tbody>
</table>

### ADAM-2017PZ AI Status (1st Register at Low Address)

<table>
<thead>
<tr>
<th>Status Description</th>
<th>Bit Order</th>
</tr>
</thead>
<tbody>
<tr>
<td>A/D Convert Timeout (Fail)</td>
<td>0</td>
</tr>
<tr>
<td>Over Range</td>
<td>1</td>
</tr>
<tr>
<td>Under Range</td>
<td>2</td>
</tr>
<tr>
<td>Open Circuit (Burn-Out)</td>
<td>3</td>
</tr>
<tr>
<td>Reserved</td>
<td>4~8</td>
</tr>
<tr>
<td>Zero Span Calibration Error</td>
<td>9</td>
</tr>
<tr>
<td>Factory Calibration error</td>
<td>10</td>
</tr>
<tr>
<td>Reserved</td>
<td>11~15</td>
</tr>
</tbody>
</table>

### ADAM-2017PZ AI Status (2nd Register at Low Address)

<table>
<thead>
<tr>
<th>Status Description</th>
<th>Bit Order</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reserved</td>
<td>0 ~ 15</td>
</tr>
</tbody>
</table>
### A.2.4 ADAM-2031Z

**Wireless Sensor Network Temperature and Humidity Sensors Node**

**03 Read Holding Registers**

<table>
<thead>
<tr>
<th>Address 4X</th>
<th>Description</th>
<th>Attribute</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>40001</td>
<td>Temperature Input</td>
<td>Read</td>
<td>0x0000 ~ 0xFFFF*</td>
</tr>
<tr>
<td>40002</td>
<td>Humidity Input</td>
<td>Read</td>
<td>0x0000 ~ 0xFFFF**</td>
</tr>
<tr>
<td>40211</td>
<td>Module Name 1</td>
<td>Read</td>
<td>0x2031</td>
</tr>
<tr>
<td>40212</td>
<td>Module Name 2</td>
<td>Read</td>
<td>0x5A00 (ASCII Code of 'Z')</td>
</tr>
<tr>
<td>40213</td>
<td>Wireless Module Firmware Version 1</td>
<td>Read</td>
<td>Version Number (ex: 0xA210 means version A2.10)</td>
</tr>
<tr>
<td>40214</td>
<td>Wireless Module Firmware Version 2</td>
<td>Read</td>
<td>Build Version Number (ex: 0x0003 means version B03)</td>
</tr>
<tr>
<td>40301</td>
<td>Module Status</td>
<td>Read</td>
<td>Bit 0: 0; Initial Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 0: 1; Normal Mode</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: 0; No External Power Input</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: 1; External Power Input</td>
</tr>
<tr>
<td>40302</td>
<td>LQI</td>
<td>Read</td>
<td>0x0000~0x00FF; 0x0000: No Signal</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0x00FF: Excellent</td>
</tr>
<tr>
<td>40303</td>
<td>Battery Level</td>
<td>Read</td>
<td>0x0000; Low</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0x4000; Poor</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0x8000; Normal</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0xC000; Good</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0xFFFF; Excellent</td>
</tr>
<tr>
<td>40304</td>
<td>Device Inactive Period</td>
<td>Read</td>
<td>0 ~ 259200 seconds; Maximum 3 days record (Total 51840 steps; 5 seconds per step)</td>
</tr>
<tr>
<td>40305</td>
<td>Device Inactive Period</td>
<td>Read</td>
<td>Bit 0: Connected</td>
</tr>
<tr>
<td></td>
<td>(Upper word)</td>
<td></td>
<td>Bit 1: Link Failure</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 2: Disconnected</td>
</tr>
<tr>
<td></td>
<td>(Lower word)</td>
<td></td>
<td>Bit 3: Connecting</td>
</tr>
<tr>
<td>40306</td>
<td>Link Status</td>
<td>Read</td>
<td>Bit 0: Connected</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 1: Link Failure</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 2: Disconnected</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Bit 3: Connecting</td>
</tr>
<tr>
<td>40307</td>
<td>Data Cycle Time (Upper)</td>
<td>Read</td>
<td>0x000000001~0x00015180 (1 ~ 864000 seconds)</td>
</tr>
<tr>
<td>40308</td>
<td>Data Cycle Time (Lower)</td>
<td>Read</td>
<td></td>
</tr>
<tr>
<td>40309</td>
<td>LQI Percentage</td>
<td>Read</td>
<td>0x0000<del>0x0064 (0</del>100%)</td>
</tr>
<tr>
<td>40310</td>
<td>Device Short Address</td>
<td>Read</td>
<td>0x0000~0xFFFF</td>
</tr>
<tr>
<td>40311</td>
<td>Parent Address</td>
<td>Read</td>
<td>0x0000~0xFFFF</td>
</tr>
</tbody>
</table>

**Note!** *The temperature \( T \) is calculated by inserting temperature signal output \( S_T \) into the following formula (result is in °C).*

\[
T = -46.85 + \left[ \frac{175.72 \times S_T}{2^{16}} \right]
\]
**Note!**  
The humidity $RH$ is calculated by inserting humidity signal output $S_{RH}$ into the following formula (result is in %RH)

$$RH = -6 + \left[125 \times \frac{S_{RH}}{2^{16}}\right]$$
## A.2.5 ADAM-2051Z

### Wireless Sensor Network 8-ch Digital Input Node

01 Read Coils

03 Read Holding Registers

<table>
<thead>
<tr>
<th>Table A.6: ADAM-2051Z Mapping Table</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Address</strong></td>
</tr>
<tr>
<td>00001</td>
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<tr>
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<tr>
<td>00003</td>
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<td>00005</td>
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<tr>
<td>00006</td>
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<td>00007</td>
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<tr>
<td>00008</td>
</tr>
<tr>
<td>40001</td>
</tr>
<tr>
<td>40211</td>
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<td>40212</td>
</tr>
<tr>
<td>40213</td>
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<tr>
<td>40214</td>
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<tr>
<td>40301</td>
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<tr>
<td></td>
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<tr>
<td></td>
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<tr>
<td></td>
</tr>
<tr>
<td>40302</td>
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<td>40304</td>
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<tr>
<td></td>
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<tr>
<td>40307</td>
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<tr>
<td>40308</td>
</tr>
<tr>
<td>40309</td>
</tr>
<tr>
<td>40310</td>
</tr>
<tr>
<td>40311</td>
</tr>
</tbody>
</table>
## A.2.6 ADAM-2051PZ


01 Read Coils

03 Read Holding Registers

<table>
<thead>
<tr>
<th>Table A.7: ADAM-2051PZ Mapping Table</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Address</strong></td>
</tr>
<tr>
<td>00001</td>
</tr>
<tr>
<td>00002</td>
</tr>
<tr>
<td>00003</td>
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<td>00004</td>
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<td>00006</td>
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<td>00007</td>
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<td>00008</td>
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<tr>
<td>40001</td>
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<td>40306</td>
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<td>40307</td>
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<td>40308</td>
</tr>
<tr>
<td>40309</td>
</tr>
<tr>
<td>40310</td>
</tr>
<tr>
<td>40311</td>
</tr>
</tbody>
</table>
Appendix B

Troubleshooting
B.1 Troubleshooting

Q1: Why is the Error LED blinking?
A1: 
1. The Coordinator is not hosting a PAN yet. The PAN ID and Channel might be occupied by another Coordinators. Change to different PAN ID and Channel in initial mode.
2. The Router/End Device is not joining a PAN. Check if there is a coordinator with specified PAN ID and Channel to join.
3. Battery level is low.
4. Network is associating.

Q2: Why does the amber LED on Coordinator automatically add a count in initial mode?
A2: The Coordinator will automatically add the Pair ID while there is another Coordinator nearby and can be detected.

Q3: What are the functions of the amber LEDs in Router and End Device?
A3: 
1. Press side button 1 time for LQI.
2. Press side button 2 times for battery level.
3. Press side button 3 times for network association.
4. Press side button 5 times to change the Pair ID to associate with the specified Pair ID coordinator.

Q4: Why are all the amber LEDs on Coordinator blinking while operating in initial mode?
A4: Four Pair ID can be selected in initial mode of coordinators. If there are five coordinators set in initial mode at the same time, the last one will blink to indicate there are no available Pair ID to use.

Q5: Does the ADAM-2520Z support the HW/SW flow control of serial communication?
A5: The ADAM-2520Z does not support the HW/SW flow control and the user application/software must turn off the HW/SW flow control.

Q6: Can I use the rechargeable battery as the ADAM-2000 series power input?
A6: The ADAM-2000 can not use rechargeable batteries. Besides, the battery will not be charged while using the external power. We suggest using Energizer L91 Ultimate Lithium AA battery.

Q7: Does the utility support Microsoft Windows 7 32 & 64 bit versions?
A7: Yes, AdamApax .NET Utility can support Microsoft Windows 7 32 & 64 bit versions from Advantech AdamApax .NET Utility Ver 2.05.02.

Q8: While switching communication interface from RS-485 to USB, it sometimes will cause USB unworkable.
A8: If this situation occurs, re-plug in the USB cable.
B.2 Notice

1. When there are 4 set of devices being coordinated at the same time, the level Index light will be lit by turns.
2. Devices in initial mode will in high power consumption status, beware of your power status when using batteries.
3. When using the AdamApax .NET Utility the initial value of an ADAM-2051Z is 1. The ADAM-2051Z also supports dry contacts.
4. If customers want to connect an ADAM-2000 model with SCADA software, they can use AdamApax .NET Utility to get ADAM-2000 system parameters then SCADA software can connect them according these parameters.

**Note!** ADAM-2000 models do not currently support Mod-scan. We will support this feature in the future.

ADAM-2000 models do not currently support OPC sever. We will support this feature in the future.

5. ADAM-2000 models do not support the “My Favorite” function in the AdamApax .NET Utility.
6. When two set of devices are to be coordinated at the same time, the second set router and end-device connect to first set of devices.
7. When there are 2 sets of devices to coordinate with at the same time, they need to reset power to re-initial PAN ID if they want to connect to another set.
8. The device must not be co-located or operating in conjunction with any other antenna or transmitter. The changes or modifications not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.
9. The installation of the base unit should allow at least 20 centimeters between the base and persons to be in compliance with FCC RF exposure guidelines. For body worn operation, the portable part has been tested and meets FCC RF exposure guidelines.