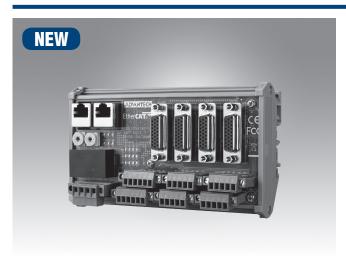
AMAX-3245

Advanced 4-axis EtherCAT Motion Slave Modules



Features

- Max. 5 MHz, 4-axis pulse output
- Encoder input is 10 MHz for 4xAB mode, 2.5 MHz for CW/CCW mode
- BoardID is switchable
- Easily visible LED indicators on board to do diagnosis
- Direct wire to servo drive to save terminal board space while installation
- Horizontal installation for for servo or stepping motor driver
- Suitable for DIN-rail mounting
- Programmable interrupt
- Memory buffer (10K points) for trajectory planning which is designed in DSP
- 4-axis position compare triggering up to 100 KHz, and memory buffer is up
- Position latch
- Supports gantry mode by semi-closed loop pulse train control
- LTC-dedicated input channels & SVON/CMP/RST/ERC-dedicated Output channels are switchable for general input and output purposes



Introduction

AMAX-3245 provides the ability to connect step motor drives and servo motor drives with CW/CCW and Pulse/Direction interfaces to EtherCAT networks controlled by Advantech EtherCAT master PCI/PCIE-1203. AMAX-3245 has open frame designs for horizontal placement and an interface connector mounted on the board. With a to-servo-drive transfer cable, it can be conveniently connected to Mitsubishi J3/J4, Yaskwa Sigma V/7, and Panasonic A4/A5 servos.

AMAX-3245 is a 4-axis EtherCAT motion slave module that supports motion interpolation, axes synchronization, and continuous contouring. Advantech also provides a common motion API library, graphical utility, and user-friendly examples to reduce the programming load and facilitate easy configuration and diagnosis.

Specifications

Pulse-Type Motion Control

 Motor Driver Support Pulse-type servo

Number of Axes

 Max. Output Speed 5 Mpps

 Step Count Range ±134, 217, 728

 Pulse Output Type OUT/DIR, CW/CCW Position Counter ±134, 217, 728

Home Modes 16 home mode T-Curve, S-Curve

 Velocity Profiles Local I/O

General Input Signal Input voltage: 24Vdc Max.

Input delay: 100us Max. (isolation delay)

Signal:

EMG (emergency stop) ORG, LMT+, LMT-INPOS (in position signal) ALARM (servo alarm)

General Output Signal Output voltage: Open collect 24Vdc Max

Output delay: 100us Max. (isolation delay)

Sink current: 500mA per channel

Signal:

SVON (servo on)

RALM (reset driver alarm)

ERC (counter clear signal)

General Purpose I/O: 4-ch DI/LTC (General DI can be switchable to LTC

4-ch DO/CMP (General DO can be switchable to

CMP function)

Encoder Interface

Input Type A/B phase, CW/CCW - Counts per Enc. Cycle x1, x2, x4 (AB phase only)

 Input Range Low: 0 ~ 0.5V

High: 3.5 ~ 5V

Isolation Protection 1.000 V_{RMS} Max. Input Frequency 10 MHz @ 4xAB

General

Bus Type EtherCAT Certification CE, FCC Class A

Connectors 2 x RJ-45 for communication port

1 x Terminal block (4P) for power

4 x DB-26 connector by transfer cable to servo drives

4 x Terminal block (5P) for home, Limit 1 x Terminal block (6P) for 4DI 1 x Terminal block (6P) for 4DO

Dimensions (L x W x H) 165 x 75 x 56 mm (6.5 x 2.9 x 2.2")

Power Consumption 6W MAX (250mA @ 24V)

 Power Input $24V_{DC} \pm 10\%$

5 ~ 95% RH, non-condensing (IEC 60068-2-3) Humidity

■ Operating Temperature 0 ~ 60°C (32 ~ 140°F)

Ordering Information

 AMAX-3245-BE Advanced 4-axis EtherCAT Motion Slave Modules

Accessories

PCL-20153PA5-S2E 50-pin cable to Panasonic A4/A5 servo, 2 m PCL-20153YS5-S2E 50-pin cable to Yaskawa Sigma V/7 servo, 2 m PCL-20153MJ3-S2E 50-pin cable to Mitsubishi J3/J4 servo, 2 m PCL-20153DA2-S2E 50-pin cable to Delta A2 servo, 2 m